STS-750L/R

Total Station





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FOREWORDS

Congratulations on the purchase of the SANDING Total Station STS-750L/R Series.

This manual is for the application of SANDING Total Station STS750L/R Series.

Total Station STS-750L is equipped with an infrared laser EDM.

Total Station STS-750R is equipped with visible infrared laser EDM which can measure the distance without sighting a reflector.

In this manual, the contents which are marked "F" are only applicable to STS-750R series. Before operating the instrument, please read this manual carefully.

FEATURES:

Powerful Software Functions

The internal software installed in Total Station STS-750L/R Series is precisely designed. It boasts of compact menu structure and complete and practical application programs, which proves efficient and helpful in the process of project measurement and stake-out.

Simplified Operation

Total Station STS-750L/R Series has various functional keys, coupled with an input mode combining characters and numbers perfectly. It's simple, practical, and convenient in use, which enables the engineers who don't even have too much surveying experience to master the operation quickly.

Absolute Encoding Disk

The pre-assembled Absolute Encoding Disk enables the user to start measurement directly after switching on the instrument. Even if the user changes the battery during operation, the azimuth data will not be deleted.

Reflectorless EDM

The reflectorless laser EDM function equipped in Total Station 750R can be operated the measurement on various materials of different colors (such as the wall surface of building, telegraph pole, wire, cliff, hill and mountain, earth and soil, stump) from long distance with high precision. It brings great convenience to surveyors when measuring a target that is hard or even impossible to reach.

High Precision and Long Measuring Range

The measuring range of Total Station STS-750L/R Series is 5.0km with single prism. And the reflectorless range of STS-750R Series can reach up to 350m.

Reliable Water Dust Proof Function

STS-750L/R Series Total Station boasts of water and dust proof function, which realizes a breakthrough in terms of the hardware performance of total station.

PRECAUTIONS

- 1. Do not collimate the objective lens directly to the sun without a filter.
- 2. Do not store the instrument in high and low temperature to avoid the sudden or great change of temperature.
- 3. When the instrument is not in use, place it in the case and avoid shock, dust and humidity.
- 4. If the temperature in the work site is greatly different from that in the store place, before operation you should leave the instrument in the case with the cover opened until the temperature of the instrument get similar to the surrounding temperature.
- 5. If the instrument will not be used for a long time, you should remove the battery. And the battery should be recharged once a month.
- 6. During transportation, the instrument should be placed in the carrying case, it is recommended that cushioned material should be used around the case for support.
- 7. To meet the requirement of less vibration and better accuracy, the instrument should be mounted on a wooden tripod rather than an aluminum tripod.
- 8. Clean exposed optical parts with degreased cotton or lens tissue only!
- 9. Clean the instrument surface with a woolen cloth. If it gets wet, dry it immediately.
- 10. Before working, check the power, functions and indications of the instrument as well as its initial settings and correction parameters.
- Unless the user is a maintenance specialist, do not attempt to disassemble the instrument by yourself even if you find the instrument abnormal.
- 12. Do not sight the eyes when Total Station STS-750L/R Series is in work and emits visible laser.

SAFETY GUIDE

Internal EDM (Visible Laser)

Warning:

The total station is equipped with an EDM of a laser grade of 3R/IIIa. It is verified by the following labels.

On the vertical tangent screw sticks an indication label "CLASS III LASER PRODUCT". Another same label is on the opposite side.

This product is classified as Class 3R laser product, which accords to the following standards.

IEC60825-1:2001 "SAFETY OF LASER PRODUCTS".

Class 3R/IIIa laser product: It is harmful to observe the laser beam continuously. User should avoid sighting the laser at the eyes. It can reach 5 times the emitting limit of Class2/II with a wavelength of 400mm-700mm.

Warning:

Continuously looking straight at the laser beam is harmful.

Prevention:

Do not stare at the laser beam, or point the laser beam to others' eyes. Reflected laser beam is a valid measurement to the instrument.

Warning:

When the laser beam emits on prism, mirror, metal surface, window, etc., it is dangerous to look straight at the reflex.

Prevention:

Do not stare at the object which reflects the laser beam. When the laser is switched on (under EDM mode), do not look at it on the optical path or near the prism. It is only allowed to observe the prism with the telescope of the total station.

Warning:

Improper operation on laser instrument of Class 3R will bring dangers.

Prevention:

To avoid to be harmed, each user is required to take safety precautions, and take everything under control within the distance that would incur dangers (according to IEC60825-1:2001).

The following shows the explanation related to the key sections of the Standard.

Laser instrument of Class 3R is applicable outdoors and in construction field (measurement, defining lines, leveling).

- a) Only specialists who are trained related course and authenticated are allowed to install, adjust, and operate this kind of laser instrument.
- b) Stand related warning symbols in the scale of use.
- c) Prevent any person to look straight at or use optical instrument to observe the laser beam.
- d) To prevent the harm caused by laser, block the laser beam at the end of the working route. When the laser beam exceeds the limit area (harmful distance*) and when there are motivating persons, stopping the laser beam is a must.
- e) The optical path of the laser should be set higher or lower than the line of sight.
- f) When the instrument is not in use, take care of it properly. The person who is not authenticated is not allowed to use.
- g) Prevent the laser beam from irradiating plane mirror, metal surface, window, etc., especially beware of the surface of plane mirror and concave mirror.
- * Harmful distance means the maximum distance between the start point and the point which the laser is weakened to a degree that isn't harmful.

The internal EDM instrument equipped with a Class 3R/III a Laser has a harmful distance of 1000m (3300ft). Beyond this distance, the laser intensity is weakened to Class I (Looking straight at the laser beam causes no harm to the eyes.)

1. IMPORTANT PARTS AND FUNCTIONS

1.1 IMPORTANT PARTS

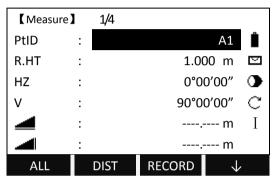


- 1) objective lens
- 2) center mark
- 3) collimator
- 4) eyepiece
- 5) telescope focusing knob
- 6) Ni-H rechargeable battery
- 7) horizontal tangent screw
- 8) display

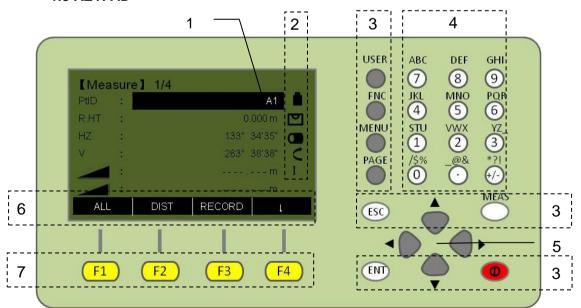
- 9) keyboard
- 10) laser plummet (optical plummet)
- 11) leveling screw
- 12) circular vial
- 13) serial interface RS232
- 14) tribrach lock
- 15) plate vial
- 16) tribrach
- 17) vertical tangent screw

1.2 DISPLAY





1.3 KEYPAD



- Focus
 Actively measured field.
- 2) Symbols
- Fixed keys Keys with firmly assigned functions.
- 4) Alphanumeric keys

- 5) Navigation keys

 Control of input bar in edit and input mode or control of focus bar.
- Soft key bar
 Displays functions that can be called up by the soft keys.
- 7) Function keys

 Are assigned the various functions displayed on the bottom of the screen.

1.4 FIXED KEYS

[User]: User key can be defined. It can be defined from the "Function" menu.

[FNC]: Quick access to measurement-supporting functions.

[Menu]: Menu key, to access to *Programs, Settings, EDM Settings, File Management, Adjustment, Comm Parameters, Data Transfer, and System Information.*

[PAGE]: Page key. Turn to next page if several pages are available.

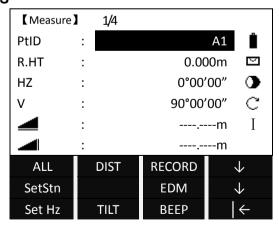
[ESC]: Quit a dialog or the edit mode without saving the changes. Return to an upper menu.

[ENT]: Confirm an input, and continue to the next input field.

1.5 TRIGGER KEY

The measurement trigger key has three settings (All, DIST, OFF), which can be defined in *Settings*.

1.6 SOFT KEYS



The measurement data is displayed in the several upper lines of the display, while a selection of commands and functions are at the bottom of the screen, which can be chosen by pressing corresponding function keys from F1 to F4.

Soft Keys:

Key	Function		
[AII]	Starts angle and distance measurements, and saves		
	the measured values.		
[DIST]	Starts angle and distance measurements without		
	saving the measured values.		
[RECORD]	Saves displayed values.		
[ENH]	Opens the coordinates input mode.		
[LIST]	Displays the list of existed points.		
[SEARCH]	Searches for the point entered.		
[EDM]	Enters to EDM settings.		
[ESC]	Returns to the previous screen.		
[←]	Returns to the highest soft key level.		
[\]	Turns to next soft key level.		
[ENT]	Sets displayed message or dialog and quits dialog.		

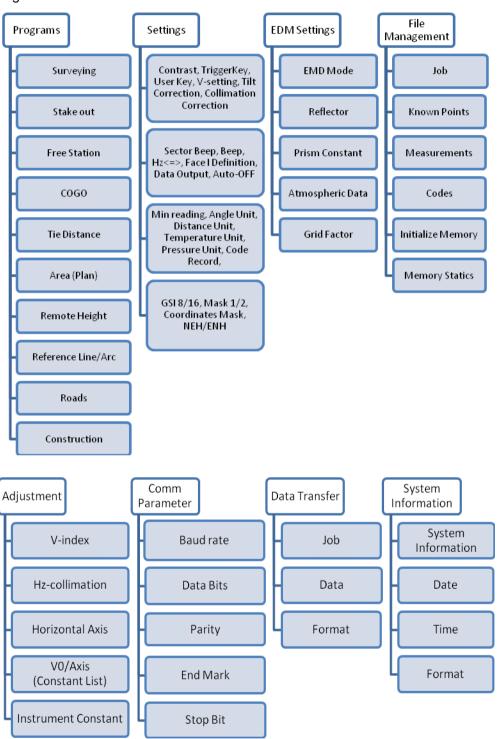
1.7 SYMBOLS

Symbol indicates a particular operating status depending on different software versions.

Key	Meaning		
•	A double arrow indicates choice fields.		
400	Using the navigation keys the desired parameter can		
⇔	be selected.		
\$	Quits a selection with the enter key or navigation		
Ŷ	keys.		
▲ ,▼, ≑	Indicates that several pages are available which can		
	be selected with [PAGE].		
I , II	Telescope position is on Face I or Face II.		
೨, ೮	Hz is set to "left angle measurement"(or right angle		
<u></u> , 0	measurement), that is to anticlockwise (clockwise)		
Status symbol "EDM mode"			
③ . ③ . ⊞	IR EDM mode/reflectorless EDM mode/reflecting		
(3), (4), (2)	sheet measurement mode		
	Status symol "Battery capacity"		
Shows the remaining battery capacity			
Status symbol "Compensator"			
捞, ⊠	The compensator is on/off.		
Status symbol "Character input mode"			
01, AB Numeric mode/alphanumeric mode			

1.8 MENU TREE

[Menu]>F1-F4: Confirms the selected menu. Press [PAGE] to view the next page.



2. PREPARATION FOR MEASUREMENT

2.1 UNPACKING AND STORE OF INSTRUMENT

Unpacking

Place the case lightly with the cover upward, and unlock the case, take out the instrument.

· Storing the Instrument

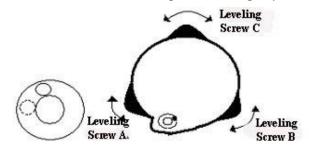
Cover the telescope cap, place the instrument into the case with the vertical clamp screw and circular vial upwards (Objective lens towards tribrach), and slightly tighten the vertical clamp screw and lock the case.

2.2 INSTRUMENT SETUP

Mount the instrument to the tripod. Level and center the instrument precisely to ensure the best performance.

Operation Reference:

- a. Level and center the instrument by plumb bob.
 - 1) Set up the tripod
 - ①First, extend the legs of the tripod to a suitable length, make the tripod head approximately parallel to the ground and tighten the screws.
 - ②Make the centre of the tripod and the occupied point approximately on the same plumb line.
 - ③Step on the tripod to make sure if it is well stationed on the ground.
- 2) Mount the instrument on the tripod.
 - Put the instrument carefully on the tripod head and level the instrument by loosening the tripod screw. If the plumb bob is positioned right over the center of the point, slightly tighten the tripod.
- 3) Roughly level the instrument by adjusting the circular vial.
 - ①Turn the leveling screw A and B to move the bubble in the circular vial, in which case the bubble is located on a line perpendicular to a line running through the centers of the two leveling screw being adjusted.

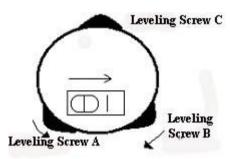


②Turn the leveling screw C to move the bubble to the center of the circular vial.

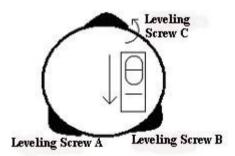


4) Precisely leveling by using the plate vial

①Rotate the instrument horizontally by loosening the Horizontal Clamp Screw and place the plate vial parallel to the line connecting leveling screw A and B, and then bring the bubble to the center of the plate vial by turning the leveling screws A and B.



②Rotate the instrument 90°(100g) around its vertical axis and turn the remaining leveling screw or leveling C to center the bubble once more.



③Repeat the steps ①② for each 90°(100g) rotation of the instrument and check whether the bubble is correctly centered in all directions.

b. Center by using the optical plummet

1) Set tripod

Lift tripod to suitable height, ensure equal length of three legs, spread and make tripod head parallel to the ground, and place it right above the measurement station point. Prop up tripod on the ground and fix one leg.

2) Install instrument and collimate the point

Set instrument carefully on tripod, tighten the central connecting screw and adjust optical plummet to make the reticle distinctly. Hold the other two unfixed legs with both hands and adjust position of these two legs through observation of optical plummet. As it approximately aims at the station point, make all three legs fixed on the ground. Adjust three leg screws of the instrument to make optical plummet collimate precisely to the station point.

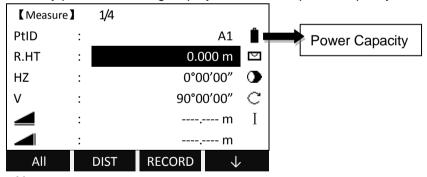
- 3) Use circular vial to roughly level the instrument.
 Adjust length of three legs of tripod, make the circular vial bubble of the instrument in the middle.
- 4) Use plate vial to level the instrument accurately.
 - ①Rotate the instrument horizontally by loosening the Horizontal Clamp Screw and place the plate vial parallel to the line connecting leveling screw A and B, and then bring the bubble to the center of the plate vial by turning the leveling screws A and B.
- ②Rotate the instrument 90°, make it perpendicular to the connecting line of level screws A and B. Turn level screw C to make the bubble of the plate vial in the middle.
- 5) Precisely centering and leveling

Through observation of optical plummet, slightly loosen the central connecting screw and move the instrument evenly (Don't rotate the instrument), making the instrument precisely collimating to the station point. Then tighten the central connecting screw and level the instrument precisely again.

Repeat this operation till the instrument collimate precisely to the measurement station point.

2.3 BATTERY POWER REMAINING DISPLAY

Battery power remaining display indicates the power capacity.



Note:

- ①The battery operating time will vary depending on the environmental conditions such as ambient temperature, charging time, the number of times of charging and discharging, etc. It is recommended for safety to charge the battery beforehand or to prepare spare fully-charged batteries.
- ②The battery power remaining display shows the power level regarding the current measurement mode. Distance measurement consumes more power than angle measurement. Pay particular attention to this when switching angle measurement mode to distance measurement mode, because insufficient battery power might force the operation interrupted.

Before outdoor operation, battery power status should be checked in

advance.

When the measurement mode is changed, the battery power would not immediately show the actual status. The battery power indicating system shows the general status but not the instantaneous change of battery power.

Battery Recharging Cautions:

- ☆ Battery should be recharged only with the original charger.
- Remove the on-board battery from instrument and connect it to battery charger. When the indicator lamp on the battery charger is flashing in red, the charging is in progress. When charging is complete (indicator lamp turns green), disconnect the charger from its power source.
- ☆ The charger has built-in circuitry for protection from overcharging. However, do not leave the charger plugged into the power outlet after recharging is completed.
- ☆ Be sure to recharge the battery at a temperature from 0° to ±45°C. Recharging may be abnormal beyond the specified temperature range.
- ☆ When the indicator lamp does not flash after connecting the battery and charger, either the battery or the charger might be damaged. Please contact specialists for repairing.
- Rechargeable battery can be repeatedly recharged 300 to 500 times. Complete discharge of the battery may shorten its service life.
- ☆ In order to get the maximum service life, be sure to recharge it at least once a month.

Battery Removal Cautions:

☆ Before removing the battery from the instrument, make sure that the power is turned off. Otherwise, the instrument may be damaged.

2.4 REFLECTOR PRISMS

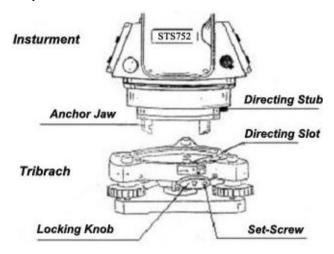
When measuring distance, a reflecting system needs to be placed at the target place. Reflector systems consists with single prism or triple prisms, which can be mounted on a tribrach or a prism pole. Reflector system can be self-configured by users according to the work requirement.



2.5 MOUNTING AND DISMOUNTING INSTRUMENT FROM TRIBRACH

Dismounting

If necessary, the instrument (including reflector prisms with the same tribrach) can be dismounted from tribrach. Loosen the tribrach locking screw in the locking knob with a screwdriver. Turn the locking knob about 180° counter-clockwise to disengage anchor jaws, and take off the instrument from the tribrach.



Mounting

Insert three anchor jaws into holes in tribrach and line up the directing stub with the directing slot. Turn the locking knob about 180°clockwise and tighten the locking screw with a screw driver.

2.6 EYEPIECE ADJUSTMENT AND COLLIMATING OBJECT

Method of Collimating Object

- ① Sight the telescope to bright place and rotate the eyepiece tube until you can see the reticle clearly.
- ② Collimate the target point with top of the triangle mark in the rough collimator. (Keep a certain distance between eye and the collimator).
- ③ Make the target image clear with the telescope focusing screw.

If there is parallax when your eye moves up, down or left, right, it means the diopter of eyepiece lens or focus is not well adjusted and accuracy will be influenced, so you should adjust the eyepiece tube carefully to eliminate the parallax.

2.7 INPUTTING MODE

STS-750L/R series Total Station has alphanumeric keypad. User therefore can input numbers and characters directly.

Each key of Total Station STS-750L/R is defined with three characters and one number.

Numeric Mode: User can only enter numbers.

Alphanumeric Mode: User can enter numbers and letters. By pressing several times you can toggle through the characters. For example: A->B->C->7.

Press [F4] to switch between numeric and alphanumeric input mode.

Sign

The characters which can be input in STS-750L/R Series are: $A~Z./$\% _ @$ * ?! + - etc.

+/-: In alphanumeric input mode, "+" and "-" are considered as normal alphanumeric characters with no mathematical function. In numeric input mode, it can only be used in front of the numbers entered.

Special characters

In wildcard searching, it is required to use the sign "*". In character input mode of STS-750L/R Series, press [+/-] key once.

In the edit mode, the position of the decimal place can not be changed. The decimal place is skipped.

All keys can be entered into screen.

Use navigation key to move the cursor.

Use navigation key \mathbb{Q} to delete the relevant character

2.8 POINTSEARCH

Pointsearch is a comprehensive function, which uses a procedure to search measurement points or known points in internal memory.

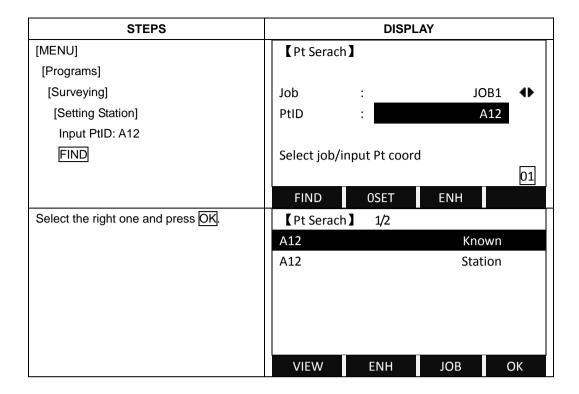
The searching scope can be limited to a particular job or the whole storage.

The search procedure always finds known points before measured points that fulfill the same search criteria. If several points meet the search criteria, then the points are listed according to their storing time. The instrument finds the most current (most newly-recorded) known point first.

Direct Search

By entering an actual PtID (e.g.: "A12"), all points with the corresponding point number are found.

There are many places to start the point searching function. Here, take searching the known points in "setting station" as an example.



2.9 WILDCARD SEARCH

Use wildcard "*" representing those characters you are going to search.

Wildcards are always used if the PtID is not fully known, or if a batch of points is to be searched for.

Examples:

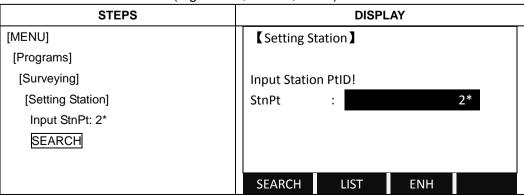
*: All points of any length are found.

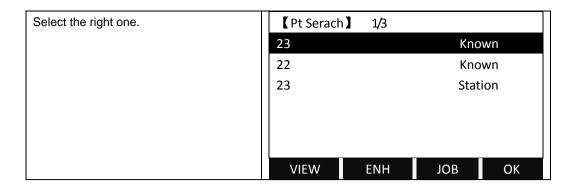
A: All points with exactly the pointID "A" are found.

A*: All points of any length starting with "A" are found (e.g.: A8, A71, ABDE)

*1: All points of any length with a "1" as the second character are found (e.g.: W1, F15, A1R)

A*1 All points of any length with an "A" as the first character and a "1" as the third character are found. (e.g.: AD1, AR100, AS16)





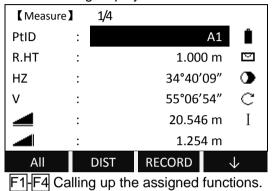
3. ROUTINE MEASUREMENT

3.1 DISTANCE SURVEY CAUTIONS

In the measurement display it is possible to call up fixed keys, and function keys, as well as trigger keys and their functions.

All shown displays are examples. It is possible that local software versions are different from the basic one.

Example of a possible measuring display:

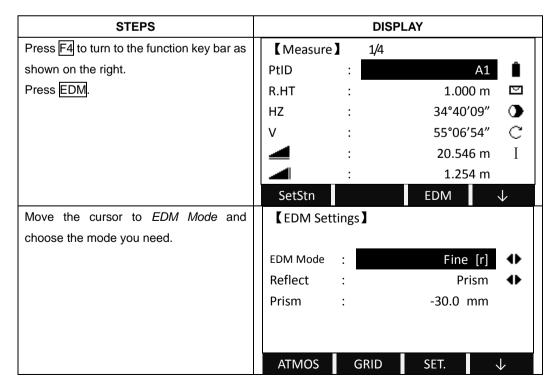


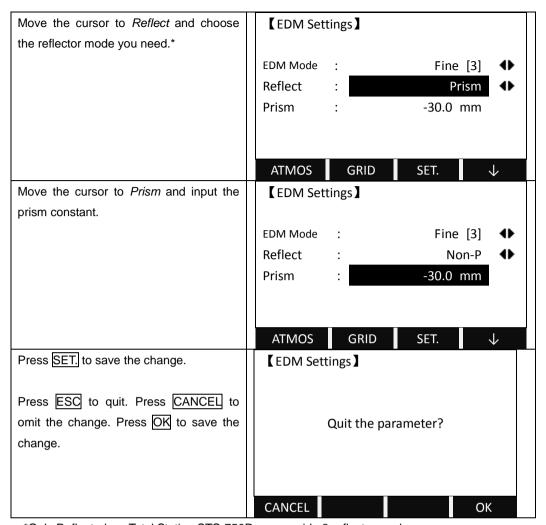
3.2 EDM SETTINGS

3.2.1 Setting EDM Mode, Reflector Modes, and Prism Constant

The measurement modes available are: Fine [r], Tracking, Fine [s], Fine [2], Fine [3], Fine [4], Fine [5].

The Reflector Modes available are: Prism, Non-P, Sheet.*





*Only Reflectorless Total Station STS-750R can provide 3 reflector modes.

3.2.2 Setting Atmospheric Data

Refraction modules:

The instrument will automatically correct the effect of atmosphere refraction and the earth curvature when calculating the horizontal distance and the height differences.

The correction for atmosphere refraction and the earth curvature are done by the formulas as follows:

Corrected Horizontal Distance:

D=S * [$\cos\alpha$ + $\sin\alpha$ * S * $\cos\alpha$ (K-2) / 2Re]

Corrected Height Differentia:

 $H= S * [sin\alpha + cos\alpha* S * cos\alpha(1-K) / 2Re]$

If the correction of atmosphere refraction and the earth curvature is neglected, the calculation formula of horizontal distance and the height differentia are:

D=S·cosα H=S·sinα

In formula: K=0.14 ······Atmosphere Refraction Modulus

Re=6370 kmThe Earth Curvature Radius

 α (or $\beta)$ The Vertical Angle Calculated From

Horizontal Plane (Vertical Angle)

SOblique Distance

NOTE: The atmosphere refraction modulus of this instrument has been set as: K=0.14. It also can be set shut: (0 VALUE)

Atmospheric Parameters (ppm):

Distance measurement is influenced directly by the atmospheric conditions of the air in which distance measurement are taken.

In order to take into consideration these influences distance measurements are corrected by using atmospheric correction parameters.

Temperature: Air temperature at instrument location.

Pressure: Air pressure at instrument location.

Atmos PPM: Calculated and indicated atmospheric PPM.

•The calculating formula for atmospheric correction is as follows: (calculating unit: meter)

 $PPM = 273.8 - 0.2900 \times Pressure Value (hPa)$

1 + 0.00366 × Temperature value ($^{\circ}$ C)

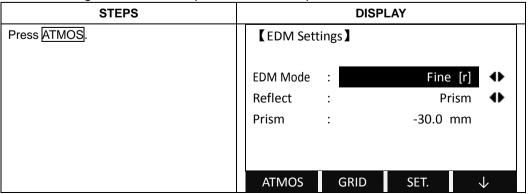
If the pressure unit adopted is mmHg: make conversion with:

1hPa = 0.75mmHg.

•The standard atmospheric condition of STS Total Station instrument (e.g. the atmospheric condition under which the atmospheric correction value of the instrument is zero):

Pressure: 1013 hPa Temperature: 20°C

If regardless of atmospheric correction, please set PPM value as 0.



Input the Refraction factor, temperature, pressure, and Atmospheric PPM values.

Refrcorr : 0.14

Temp : 20.0 °C

Pressure : 1013.2 hpa

Atmos PPM : 0 PPM

BACK PPM=0. SET.

Notice:

- a. The inputting scope of refraction factor is 0.00(SHUT) ~0.20.
- b. The inputting scope: Temperature:-40~+60°C (step length 0.1°C) or -40~140°F (step length 0.1°F).
- c. Air pressure:420~799.5mmHg (step length 0.1mmHg) or 560~1066 hPa (step length 0.1hpa) or 16.5~31.5 inchHg (step length 0.1 inchHg).
- d. The atmospheric correction value will be calculated according to the temperature and pressure value entered.

3.2.3 Grid Factor

In coordinate calculation, use horizontal distance to multiply scale factor.

Calculation Formula

1. HEIGHT FACTOR=
$$\frac{R}{R + ELEV}$$

R: The average radius of the earth

ELEV: The height of the mean sea level

2. SCALE FACTOR

Scale factor: the scale on the measurement station

3. GRID FACTOR

Grid factor = height factor x scale factor

Distance Calculation

GRID DISTANCE

 $HDg = HD \times Grid factor$

HDg: Grid distance

HD: Ground distance

2. GROUND DISTANCE

$$\mathsf{HD} = \frac{HDg}{Grid}$$

Note: 1).Inputting range of scale:0.990000 ~ 1.010000. The default value: 1.00000

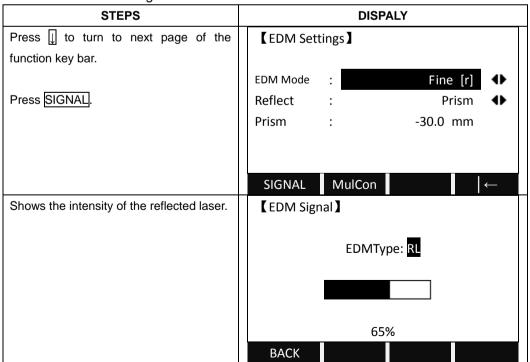
2).Inputting range of average altitude: -9999.8 ~ 9999.8.

The average altitude value is rounded off to the nearest tenth and the default value is zero.

STEPS	DISPLAY
Press GRID.	【EDM Settings】
	EDM Mode : Fine [r]
	Reflect : Prism
	Prism : -30.0 mm
Input the scale and Ht.a.MSL.	ATMOS GRID SET. ↓
input the scale and nt.a.MSL.	【Grid Factor】
Press SET. to save the change.	Scale : 1.000000
	Ht.a.MSL : 0.0 m
	Grid : 1.000000
	BACK OSET SET.

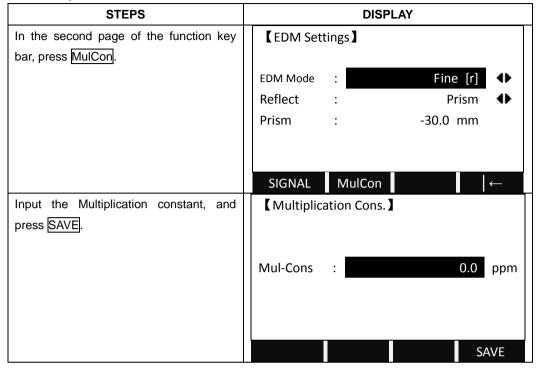
3.2.4 Viewing Signal of Distance Measurement

This function displays the intensity of returned light signal (signal intensity) being received by the total station, step length 1%. Once reflected light from the prism is received, the total station will make beeping sound and show the laser intensity which is expressed by %. The best collimation precision can be realized by this function when the target is difficult to find or see.



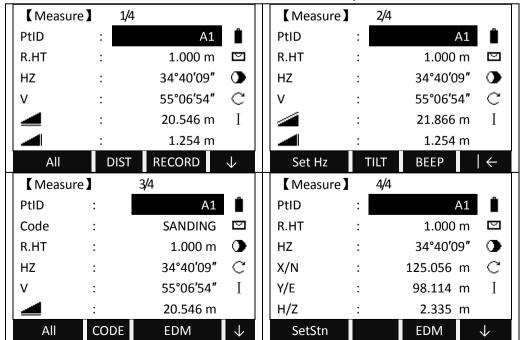
3.2.5 Setting Multiplication Constant

Set the multiply constant. Do not change this setting without indication by your service provider.



3.3 START SURVEY

The routine survey is divided into four pages of menu, including all routine measurement functions, such as angle measurement, distance measurement and coordinate measurement, which are shown as the pictures below:



3.3.1 Setting Horizontal Circle

STEPS	DISPLAY	
Turn to the third page of the function key	【 Measure 】 1/4	
bar, and press Set Hz.	PtID : A1	Î
	R.HT : 1.000m	◩
	HZ : 34°40′09″	•
	V : 55°06′54″	C
	: 20.546 m	I
	: 1.254 m	
	Set Hz TILT BEEP €	
Current horizontal angle will be displayed.	【Hz Settings】	
a. To set the current horizontal angle as		
the orientation, press SET.		
b. To set other value as the orientation,	HZ : 34°40′09″	
press ENT to input an angle value.		
c. To set the orientation to 0°00′00″,		
press OSET.		
	OSET SET	

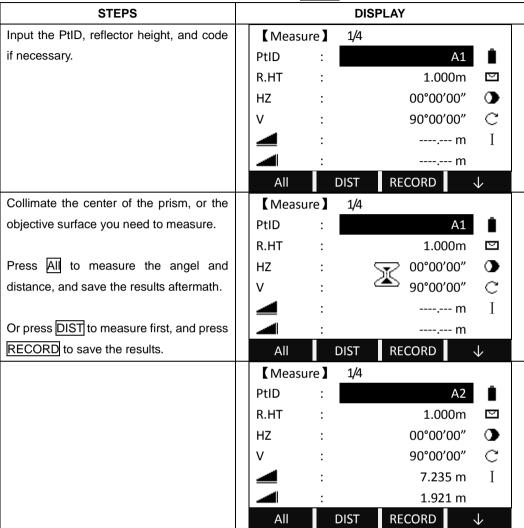
3.3.2 Setting the Instrument Height and Prism Height

After setting the relative coordinate of the occupied point according to origin point, the instrument automatically converts and displays the prism point Coordinate based on the origin and occupied point.

STEPS			DISPLAY
Turn to the second page of the function	【 Measu	ıre 🕽	1/4
key bar, and press SetStn.	PtID	:	A1 📋
	R.HT	:	1.000m ☑
	HZ	:	34°40′09" 🕦
	V	:	55°06′54" C
	4	:	20.546 m I
	—	:	1.254 m
	SetStn		EDM ↓
Input the PtID, instrument height,	【Set.Str	n 🕽	
description, coordinates, and press SET.	PtID	:	OCC1
	INS.Ht	:	1.000m ☑
	Desc	:	34°40′09″ 🕦
	Y0/E0	:	55°06′54″ ℃
	X0/N0	:	20.546 m I
	Н0	:	1.254 m
			SET

3.3.3 Measurement

As all settings are finished, you can start survey now. The survey result has four pages including all general survey data, press PAGE to check.



The other soft keys in function key bar:

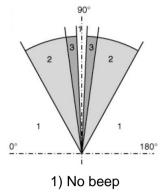
TILT: Sets the compensator, with options of 1-axis, 2-axis (only available on STS-750R) and OFF.

Sector Beep

Sector Beep sounds at right angles (0°, 90°, 180°, 270° or 0gon, 100gon, 200gon, 300gon)

Sector Beep Example: From 175°30'00" to 179°30'00", a fast beep sounds. From 179°30'01" to 180°00'00" a "permanent beep" sounds.

As shown in the picture below:



- 2) Fast beep
- 3) Permanent beep

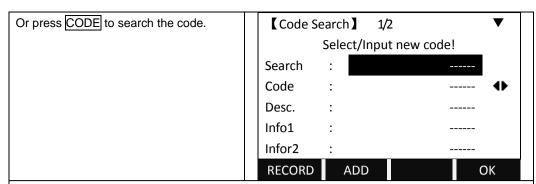
3.3.4 Coding

Codes contain information about recorded points. With the help of coding, points can be assigned to a particular group simplifying later processing. More information on coding can be found under "File Management".

The operational steps of simple coding:

- 1) Move the cursor to the "Code" column.
- 2) Input coding name.
- 3) Press [All] to start distance measure and record the code and measurement result together. Press Code to search the code entered and modify the attributes.

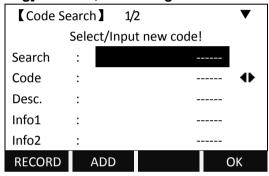
STEPS			DISP	PLAY	
Turn to Page 3/4 of the measure screen.	【 Measi	ure 】	3/4		
	PtID	:		A2	Ė
	Code	:			◩
	R.HT	:		1.000 m	•
	HZ	:		70°43′23″	C
	V	:		210°36′08″	I
	4	:		7.235 m	
	All	C	ODE	EDM	\downarrow
Input the code.	【 Measi	ure 】	3/4		
	PtID	:		A2	Ê
	Code	:		BS1	ൃ
	R.HT	:		1.000 m	•
	HZ	:		70°43′23″	C
	V	:		210°36′08″	Ι
	4	:		7.235 m	AB
	INSERT	DI	ELETE	CLEAR NU	JMBER



Notice: the saving sequence of coding data and measurement can be set in "Setting".

The settings of recording the code are: Save before, Save after. Save before: to save the codeblock before the measurement. Save after: to save the codeblock after the measurement.

After starting [Coding] function, the coding screen shows as follows:



GSI- code:

CODE: Code name

DESC: Additional remark

Info1: Editable information including more content

.

Info8: Lines

If the code is existed in the storage, it can be edited. Here the edited data cannot be kept in the storage any more. You may press RECORD to save it as a single coding data, or press All (or DIST + RECORD) to save it in the file together with measured data as a single coding data.

If the code entered does not exist, after editing, you may press ADD to add a new code in the storage, or press RECORD or All (or DIST + RECORD) to keep it as a single coding data in the job file.

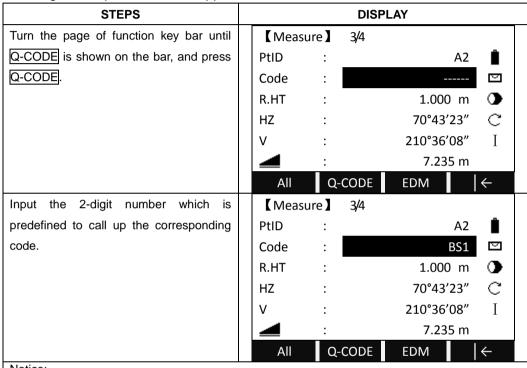
3.3.5 Quick Code

Using the quick code function, a predefined code can be called up directly via numeric keyboard. The code is selected by entering a two-digit number, then the

measurement will be triggered and the measured data and code will be saved.

A total of 100 codes can be assigned; you may create codes with "Codelist Manager" included in the software CD, and transfer the code list to the total station. Each code can be assigned a unique two- digit number in the "Codelist Manager".

If no number is allocated to the codes in "Codelist Manager", the code is selected in accordance with the order in which the codes were entered in the code list (e.g.: 01->: first code in the code list. 10-> tenth code in the code list). About the coding format please refer to appendix A.



Notice:

^{1.} Single digit number like "3" will be considered as "03" in the Codelist Manager".

4. FUNCTIONS

Several functions can be called up via [FNC] key.

Functions can also be started directly from different applications.

Each function from the FNC menu can be assigned to the [USER] key.

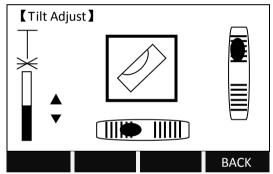
4.1 LEVELING

This function enables the electronic bubble and the range of intensity setting of the laser plummet.

To ensure a precise leveling, the electric bubble must be activated.

If the total station over tilts, the screen displays will display the Tilt Adjustment screen automatically. Please refer to "2.2 Instrument Setup" for detailed leveling instruction.

STS-750L/R Series Total Station compensates the vertical angle reading due to inclination of the vertical axis in the X directions.

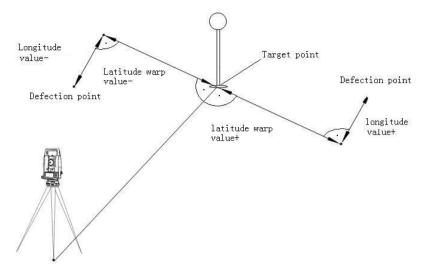


When the instrument is placed on an unstable stage or in a windy condition, the display of vertical angle is unstable. You can switch off the compensator.

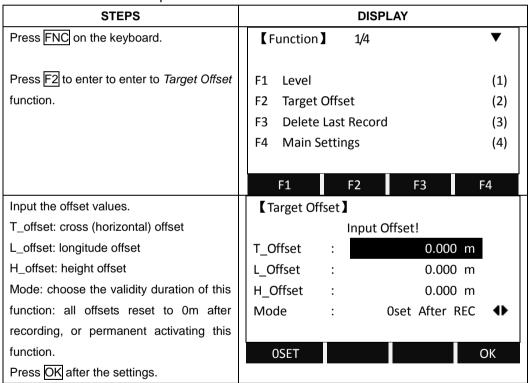
When the compensator is switched on, in the condition that the total station is not leveled, the program will demand that the total station must be leveled at first, so as to enter other functions.

4.2 TARGET OFFSET

When it is not possible to set up the reflector or aim the target point directly, this function will be a solution. Enter the offset values (length, cross and/or height offset). The values of the angle and distance can be calculated directly for the target point.



If the height offset value is positive, it indicates that the offset point is higher than the measurement point.



The offset values are always reset to 0 when the application is quit.

4.3 DELETING LAST RECORD

This function deletes the last recorded data block, which can be either a measurement block or a code block.

Deleting the last record is **irreversible**!

Only data recorded during the measurement can be deleted.

STEPS	DISPLAY	
Press F3 to enter to Delete Last Record.	【Function】 1/4	▼
	F1 Level F2 Target Offset	(1)
	F3 Delete Last Record	(3)
	F4 Main Settings	(4)
	F1 F2 F3 F4	1
Press F4 to confirm to delete last record.	Sure delete final record?	
	CANCEL	K

4.4 MAIN SETTINGS

This enables to change the most important settings, which is the same as [MENU] > [Settings].

SETTING	OPTION	MEANING
Contrast	1~16	Setting the display contrast in 10% steps.
		Configuration of the trigger key MEAS on the
	All	keyboard.
TriggerKey	Dist	OFF: Trigger key deactivated.
	OFF	All: Trigger key with same function as the All key.
		Dis: Trigger key with same function as the Dist key.
	Tracking/Check Tie/	Configure the USER key with a function from the
	Settings/Pointer/Light/Level	FNC key.
User Key	/Ht Transfer/ Offset/	
	Code/Dist.Unit/Angle	
	Unit/Hidden Pt/Delete Rec.	
		The "0" orientation of the vertical circle can be either
		selected for the zenith, the horizontal plane or in %.
	Zenith	Zenith: Zenith=0°; Horizon=90°
V-Setting	Horizon	Horizon: Zenith=90°; Horizon=0°
	V-(%)	• V-(%): 45°=100%; Horizon=0°
		If the V-% value increases rapidly and exceed 300%,
		it displays as "%".

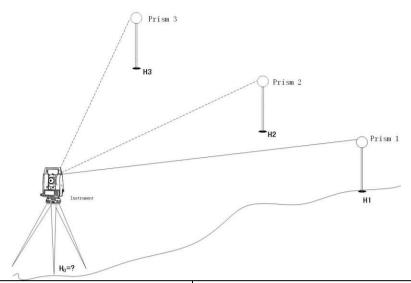
Tilt Crn. (Tilt Correction)	OFF 1-axis 2-axis	OFF: Tilt compensation is switched off. 1-axis: V-angle relate to the plumb line. 2-axis: V-angle refer to the plummet line and the Hz-directions are corrected by the standing axis tilt. The compensator setting remains active even after the instrument is switched off.
Coll Crn. (Collimation Correction)	ON OFF	ON: HZ Collimation is switched on. OFF: HZ Collimation is switched off. If the function "Coll Crn." is active, each measured horizontal angle is corrected. For normal operation, the Hz Collimation remains switched on.
SectorBeep	ON OFF	ON: Sector Beep sounds at right angles (0°, 90°, 180°, 270°, or 0gon, 100gon, 200gon, 300gon) OFF: Sector Beep is switched off.
Веер	ON OFF	The beep is an acoustic signal after each key stroke. ON: Beep switched on. OFF: Beep switched off.
HZ <=>	Right Ang Left Ang	Hz Increment Direction: Right Ang: Set right Hz for "clockwise direction measurement". Left Ang: Set left Hz for "Counter-clockwise direction measurement". "Counter-clockwise" directions are only displayed but saved as "clockwise direction".
Face I Def.	VK-Left VK- Right	Defines the telescope face I in relation to the position of the V circle.
Data Output	Intern RS232	Intern: All data is recorded in internal memory. RS232: Data is recorded via the serial interface. A data storage device must be connected.
Auto - OFF	ON OFF	ON: The instrument is switched off after 20 minutes without any action (= no key pressed; V and HZ angle deviation ≤3'/±600cc). OFF: The instrument is switched on permanently. Battery discharges quicker.
Min Reading		The displayed angle format can be selected in three steps. For 360° ' ": 0°00'01"/0°00'05"/0°00'10" For 360°: 0.0001°/0.005°/0.0010° For gon: 0.0001gon/0.0005gon/0.0010gon For mil: 0.01mil/0.05mil/0.10mil

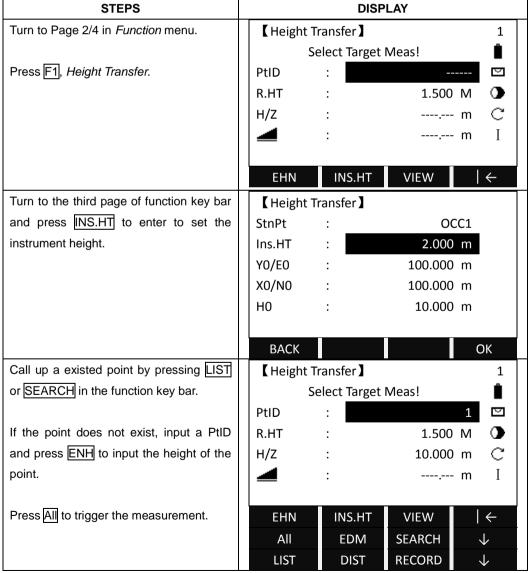
Angle Unit		° ' " (degree, sexagesimal), possible angle values: 0°~
		359°59′59″
		DD (degree, decimal): possible angle
	dd. mm. ss	values:0°~359.9999°
	deg	gon, possible angle values: 0gon~399.9999gon
	gon	mil, possible angle values: 0mil~6399.99mil
	mil	The setting of the angle units can be changed at any
		time.
		The actual displayed values are converted according
		to the selected unit.
Dist. Unit	Meter	M: Meter
	US-ft	US-ft: Us-feet
	INT-ft	INT-ft: International feet
	ft – in 1/8	ft-in 1/8: US-feet-inch-1/8 inch
Temp. Unit	$^{\circ}$ C	°C Degree Celsius
	°F	°F Degree Fahrenheit
Press Unit	hPa	hPa: Hecto Pascal
	mbar	mbar: Milliba
	mmHg	mmHg: Millimeter mercury column
	inHg	inHg: Inch mercury column
Code Rec.	Save before	Sets if the code block is saved before or after the
	Save after	measurement
GSI 8/16	GSI 8 GSI 16	Select GSI output format.
		GSI 8: 8100+12345678
		GSI 16: 8100+1234567890123456
Mask1/2	Mask1 Mask2	Select GSI output mask.
		·Mask1: PtlD, Hz, V, SD, ppm+mm, hr, hi
		·Mask2: PtlD, Hz, V, SD, E, N, H, hr

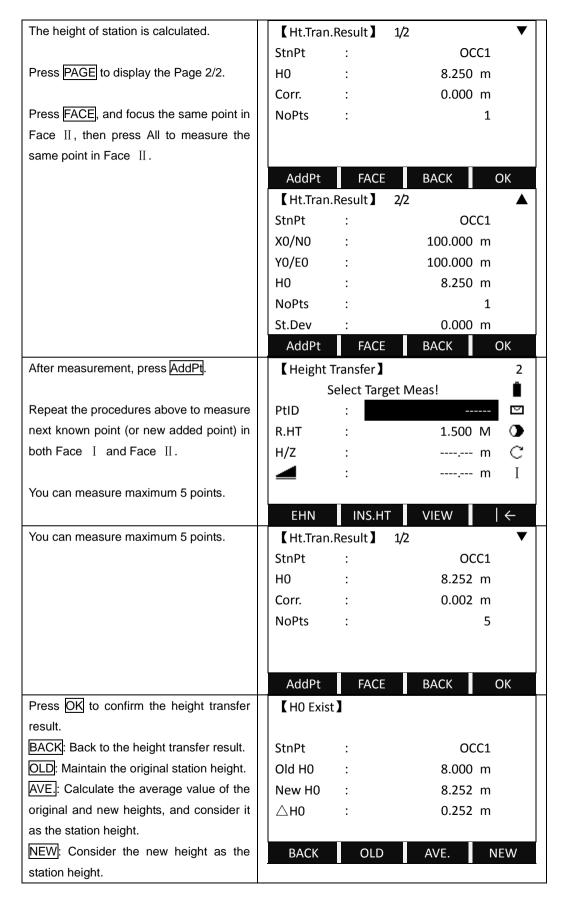
4.5 HEIGHT TRANSFER

This function determines the height of the instrument from measurements to a maximum of 5 target points with known heights, in two faces.

While measuring to several targets with known heights, the improvement is indicated in the "delta" value.

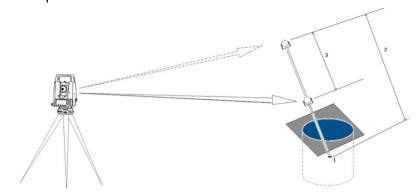






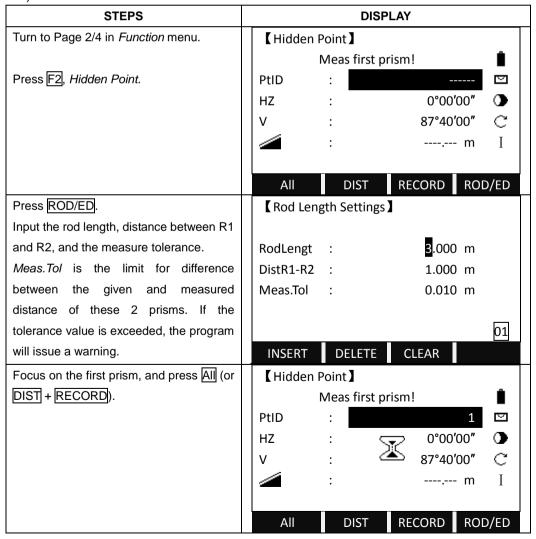
4.6 HIDDEN POINT MEASUREMENT

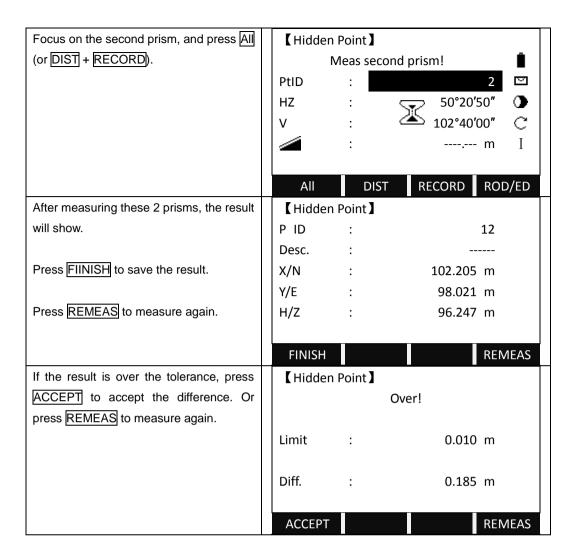
The program allows measuring to a point that is not directly visible, using a special hidden-point rod.



The Picture shown above implies:

- 1) E, N, H of Hidden Point
- 2) Rod Length
- 3) Distance R1-R2



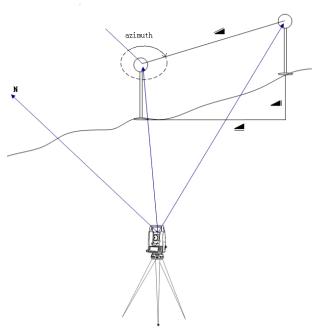


4.7 FREE-CODING

Starts "Coding" to select a code from a code list or enter a new code. Same functionality like soft key CODE.

4.8 CHECKING TIE

Calculation and display of the slope and horizontal distance, height difference, azimuth, grade, and coordinate differences between the last two measured points. Valid distance measurements are required for the calculation.



STEPS	DISPLAY
Before entering to this function ,make	【Check Tie 】 1/2 ▼
sure that there're at least 2 valid	AZ : 186°28′36″
measurements.	Grade : 9.0%
	△ : 4.298 m
Turn to Page 2/4 in Function menu.	△ : 4.316 m
	△ : 0.396 m
Press F4, Check Tie.	
	ОК
AZ of 2 points, and the relations among	
HD, SD, and VD are displayed.	【Check Tie 】 2/2
	AZ : 186°28′36″
Press PAGE to turn to Page 2/2.	Grade : 9.0%
	△X/N : -0.466 m
Press OK to quit.	△Y/N : -4.273 m
	△H : 0.396 m
	ОК

4.9 EDMTRACKING

Switches on or off the tracking measurement mode. The new setting is displayed for approximately one second and then set. The function can only be activated from within the same EDM type and prism type.

Every time when pressing the soft key that sets EDM Tracking function, the

measurement mode will switch between Fine [s] and Tracking.

The last active measurement mode remains set when the instrument is switched off.

4.10 LIGHT ON/OFF

Switches display light on/off.

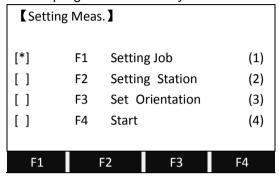
4.11 LASER POINTER ON

Switches the visible laser pointer on. It will be switched off after 60 seconds automatically.

5. PROGRAMS

APPLICATION PRE-SETTINGS

There are programs that precede the application programs and are used to set up and organize data collection. They are displayed after selecting an application. Users can select the start programs individually.

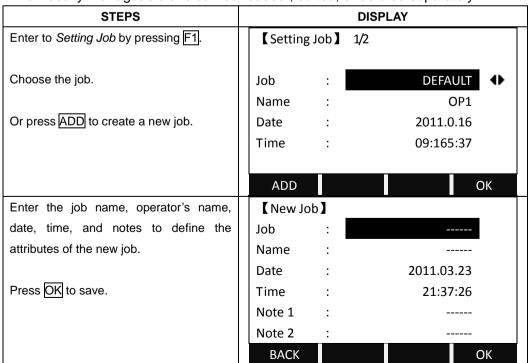


- [*]: Settings made.
- []: Settings not made.

Find further information about individual start-up programs on the subsequent pages.

5.1 SETTING JOB

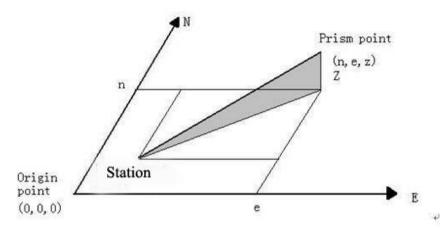
All data is saved in JOBS, like directories. Jobs contain measurement data of different types (e.g. measurements, codes, fixed points, stations, etc.) and are individually manageable and can be readout, edited, or deleted separately.

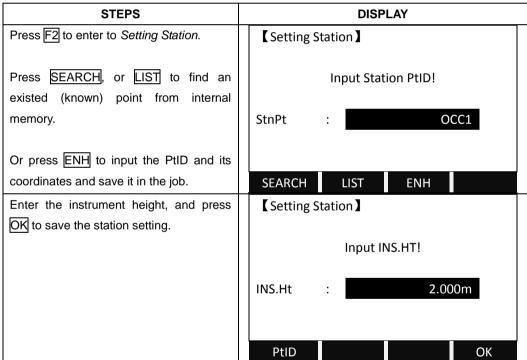


5.2 SETTING STATION

Each coordinate computation relates to the currently set station.

At least plan coordinates (E, N) are required for the station. The station height can be entered. The coordinates can be entered either manually or read from the internal memory.





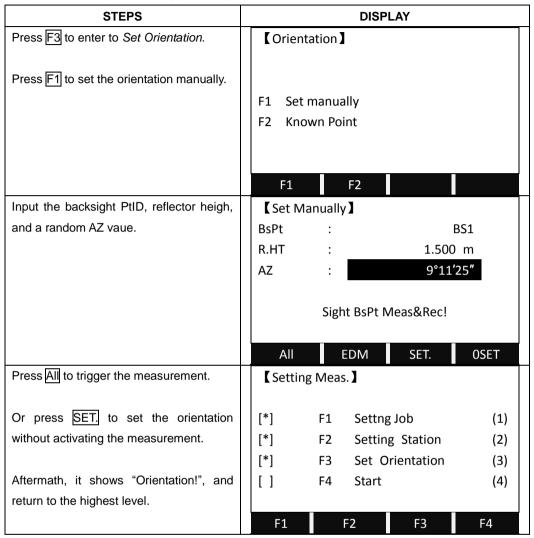
5.3 SETTING ORIENTATION

With the orientation, Hz-direction can be input manually or set by points with known coordinates can be set.

5.3.1 Manually Inputting

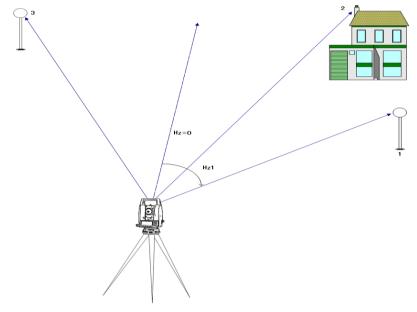
STEPS:

- 1) Press F1 to input a random HZ-orientation.
- 2) Input Hz-direction, reflector height and PtID.
- 3) Press All to start measurement and set orientation. Or press RECORD to record HZ-direction and set orientation.



5.3.2 With Coordinates

A target with known coordinates can also be used to determine the orientation. For determine the orientation, a maximum of 5 target points with known coordinates can be used.

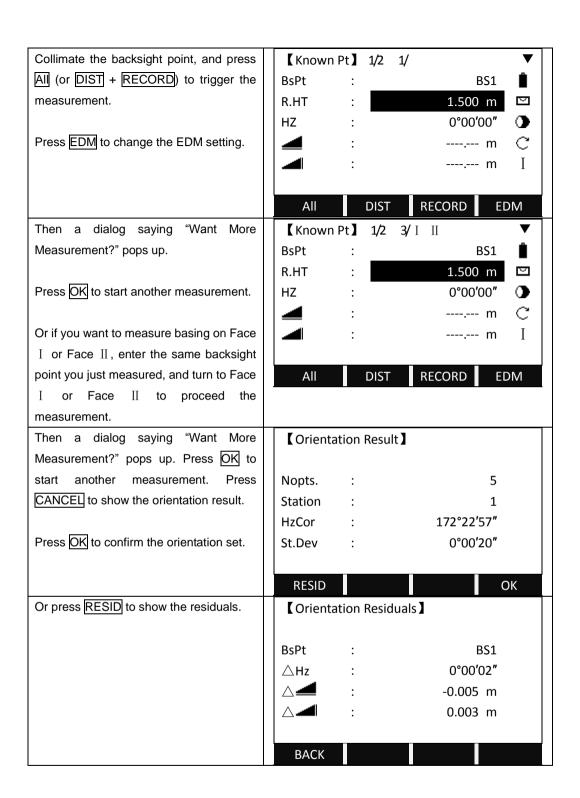


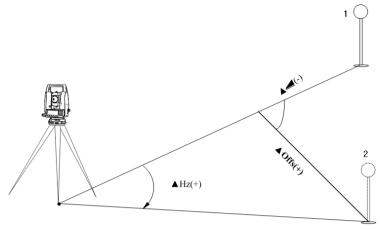
- 1. Backsight Point 1
- 2. Backsight Point 2
- 3. Backsight Point 3

STEPS:

- 1) Press F2 to set the orientation with coordinates.
- 2) Input the orientation PtID and to determine the point found.
- 3) Input and confirm the reflector height.
- Orientation coordinates can be either obtained from the internal memory or entered manually.

STEPS	DISPLAY
Press F3 to enter to Set Orientation.	【 Orientation 】
Press F2 to set the orientation with	
coordinates.	F1 Set manually
	F2 Known Point
	F1 F2
Input the backsight PtID. Or press LIST to	【Known Pt】
select the point from the list.	
	Input BsPt!
If the point does not exist, press ENH to	
input the PtID and its coordinates.	BsPt : BS1
	R.HT : 1.860 m
If necessary, input the reflector height	
before entering the BsPt.	LIST ENH





1.Actual measurement point.

2.Design point.

【 Orienta	tion Residua	ıls]
BsPt	:	BS1
△Hz	:	0°00′02″
\triangle	:	-0.005 m
\triangle	:	0.003 m
BACK		

△ Hz : Correction of HZ angle.

△ -: Height correction

Δ =: Correction of the horizontal distance

SIGNIFICANT INFORMATION

If the orientation is only measured in telescope Face II, the HZ orientation is based on telescope Face II. If measured only in telescope Face I or mixed the HZ orientation is based on Face I.

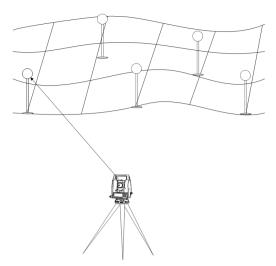
The prism height may not be changed during measurements in the first and second telescope position.

If a target point is measured several times in the same telescope position, the last valid measurement is used for the computation.

If no orientation was set and an application was started, and if in "Measure" All or REC was triggered, then the current HZ direction and V-angle are set as orientation.

5.4 SURVEYING

The measurement of an unlimited number of points is supported in surveying program. It is comparable to "*Measure*", but includes stationing, orientation and quick coding.



Notice: Set job, station and orientation first.

Notice: Set job, station and orientation	m iiist.					
STEPS	DISPLAY					
Press F4 to start <i>Measure</i> .	【 Setti	ng Mea	is. 】			
	[*]	F1	Setting	g Job	((1)
	[*]	F2	Setting	g Station		(2)
	[*]	F3	Set O	rientation	((3)
	[]	F4	Start			(4)
	F1		F2	F3	F4	
Enter the PtID, reflector height, and code,	(Meas	sure I	1/3	13	Γ4	
and press All (or DIST + RECORD) to	PtID	:	40		1	î
trigger the measurement and save the	R.HT	:		1.500	m	◩
result.	Code	:	570	2		•
	HZ	:	<u> </u>	≥ 0°00′(C
	V	:		90°00′0	00"	I
	4	:				
	All		DIST	RECORD	\downarrow	
After measurement, the PtID will be	(Meas	sure]	1/3			
automatically plus 1.	PtID	:			2	
	R.HT	:		1.500		□
	Code	:				O
	HZ	•		85°51′3		Ç
	\ \ \	:		129°20′		I
		<u>:</u>	D.10=	3.124		
	All		DIST	RECORD	\downarrow	

5.4.1 Individual Point

[Indiv P]: Switches between individual and current point number.

5.4.2 Coding

Three Coding Methods are available:

Simple Coding = remark:

Input a code into the relevant field. This text is stored with the corresponding measurement with All. The code is not related to a codelist, it is just a simple remark. A codelist on the instrument is not necessary.

2) Expanded Coding:

Press CODE. The code entered is searched within the code list and it is possible to add attributes to the code.

3) Quick Coding:

Press Q-Code and enter the shortcut of the code. The code is selected and the measurement starts.

5.5 STAKING OUT

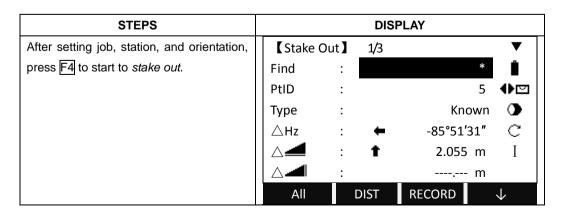
This program calculates the required elements to stake out point coordinates or manually entered angles, horizontal distances and heights. Stake-out differences can be displayed continuously.

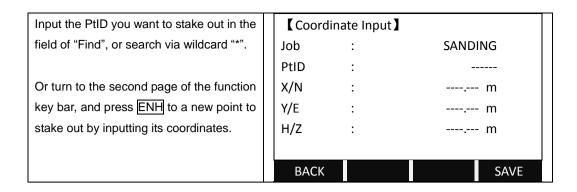
Steps:

- 1. Setting job
- 2. Setting station
- 3. Setting orientation
- 4. Calling up coordinates from internal memory. These coordinates may be measured, or input manually.
- 5. Staking out. Three methods of stake-out are available: Polar Stake Out, Orthogonal Stake Out, and Coordinate Offset Stake Out.

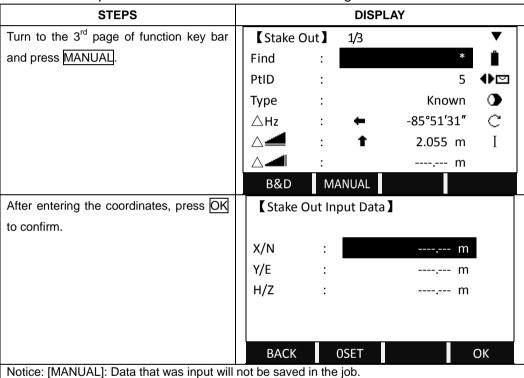
5.5.1 Setting Stake-Out Point

5.5.1.1 Calling up Coordinates from job, or Inputting Manually





5.5.1.2 Input a Point without a PtID without Saving the Data

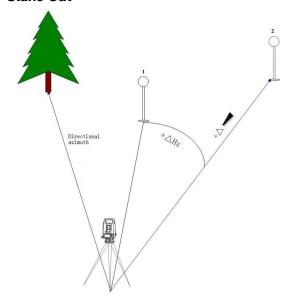


Soft keys:

DIST: Starts measurement and calculation of the stake-out elements.

RECORD: Saves the displayed values.

5.5.2 Polar Stake Out



1. Actual
2. Point to be staked out

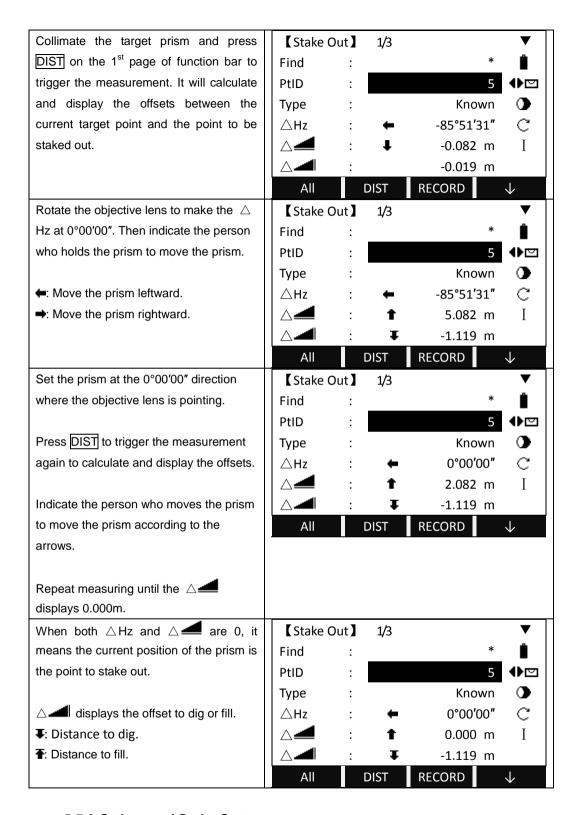
Normal indication of polar stake out offsets.

 ΔHz : Angle offset. Positive if point to be staked out is to the right of the actual direction.

△ <a>
 <a>
 : Longitudinal offset. Positive if point to be staked out is further away.
 <a>

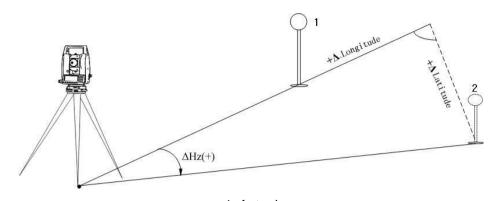
 \triangle Height offset. Positive if point to be staked out is higher than measured point.

STEPS	DISPLAY				
Confirm the point to be stake out.	【Stake O	ut 】	1/3		▼
	Find	:		*	ů
	PtID	:		5	⊕ ⊠
	Туре	:		Known	•
	△Hz	:	←	-85°51 ′ 31 ″	C
	\triangle	:	Ť	2.055 m	I
	\triangle	:		m	
	All	D	OIST	RECORD	\downarrow
Press PAGE to turn to Page 2/3.	【 Stake C	out 🕽	2/3		▼
	PtID	:		5	₩Ů
Input the reflector height.	Туре	:		Kn <u>o</u> wn	◩
	R.HT	:		1.50 <mark>0</mark> m	•
	\triangle LOff	:		m	C
	△TOff	:		m	I
	$\triangle H$:		m	
	All	[DIST	RECORD	\downarrow



5.5.3 Orthogonal Stake Out

The position offset between measured point and stake-out point is indicated in a longitudinal and transversal element.



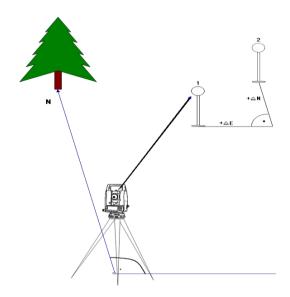
1. Actual
2. Point to be staked out

 Δ LOff: Longitudinal offset. Positive if the stake-out point is further away. Δ TOff: Transversal offset. Perpendicular to line-of-sight: Positive if the stake-out point is to the right of measured point.

STEPS	DISPLAY				
Turn to Page 2/3 to start Orthogonal	【 Stake C	out 🕽	2/3		▼
Stake Out.	PtID	:		6	ΦŮ
	Туре	:		Meas.	◩
Select or input the point to stake out.	R.HT	:		1.800 m	•
	\triangle LOff	:		m	C
Enter the reflector height.	△TOff	:		m	I
	\triangle H	:		m	
	All		DIST	RECORD	\downarrow
Collimate the current prism, and press	【 Stake C	out]	2/3		▼
DIST to measure. The system calculate	PtID	:		6	₽Ů
and display the offsets between the	Туре	:		Meas.	◩
measured point and the point to stake	R.HT	:		1.800 m	•
out.	\triangle LOff	:	Ť	4.086 m	C
	△TOff	:	←	-2.361 m	I
	\triangle H	:	Ŧ	1.302 m	
	All		DIST	RECORD	\downarrow
Indicate the person who moves the prism	【 Stake C	out]	2/3		▼
to move the prism according to the arrows	t D	:		6	₽Ů
until the $\triangle LOff$ and $\triangle TOff$ are 0 m.	Туре	:		Meas.	◩
	R.HT	:		1.800 m	•
Then the current position of the prism is	\triangle LOff	:	Ť	0.000 m	C
the point to stake out. $\triangle H$ indicates the	△TOff	:	←	0.000 m	I
distance to dig or fill.	$\triangle H$:	Ŧ	0.822 m	
	All		DIST	RECORD	\downarrow

5.5.4 Coordinates Offset Stake Out

Staking out is based on a coordinate system and the offset is divided into a north and east element.



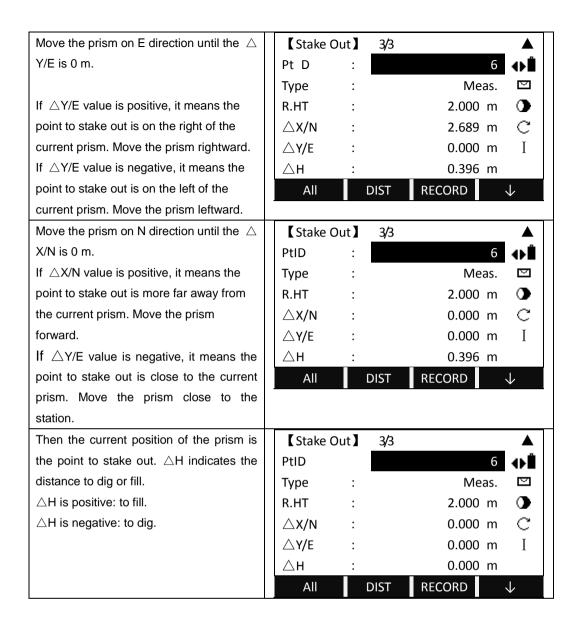
- 1. Actual prism position
- 2. Point to be staked out

Meaning of several offsets in process of coordinate stake-out.

 \triangle X/ \triangle E: Offset of X coordinate between stake-out point and current measurement point.

 \triangle Y/ \triangle N: Offset of Y coordinate between stake-out point and current measurement point.

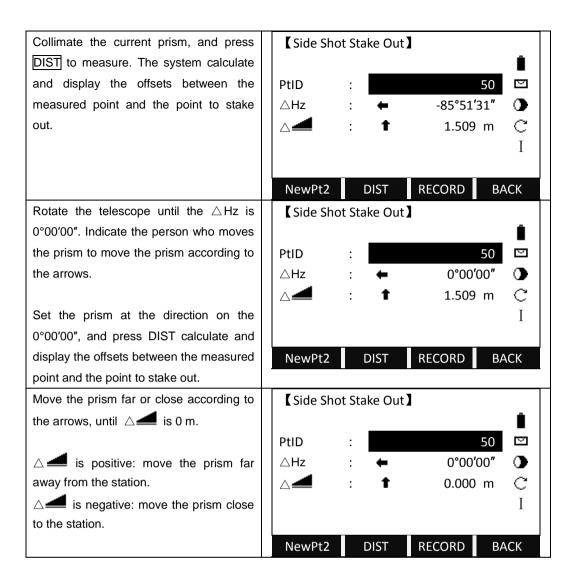
STEPS			DISP	LAY	
Turn to Page 3/3 to start Coordinates	【Stake O	ut 🕽	3/3		A
Stake Out.	PtID	:		6	ΦŮ
	Туре	:		Meas.	◩
Select or input the point to stake out.	R.HT	:		2.000 m	•
	\triangle X/N	:		m	C
Enter the reflector height.	△Y/E	:		m	Ι
	$\triangle H$:		m	
	All		DIST	RECORD	\downarrow
Collimate the current prism, and press	【Stake O	ut]	3/3		A
DIST to measure. The system calculate	PtID	:		6	ΦŮ
and display the offsets between the	Туре	:		Meas.	◩
measured point and the point to stake	R.HT	:		2.000 m	•
out.	\triangle X/N	:		2.686 m	C
	△Y/E	:		2.785 m	I
	$\triangle H$:		0.396 m	
	All		DIST	RECORD	\downarrow



5.5.5 B & D

Bearing and distance stake out. Choose B&D. Input the factors of polar stake-out: azimuth and horizontal distance. After inputting, you can start to stake out the azimuth and horizontal distance you input.

STEPS	DISPLAY
Turn to the 3 rd page of the function key	【 New Point (Side Shot) 】
bar. Press B&D.	Input TGT Pt AZ&Dist.!
Input the PtID, azimuth and horizontal angle to stake out.	PtID : 50 AZ : 26°00′00″ ■ : 10.000 m
	ВАСК



5.6 FREE STATION

The application "Free Station" is used to determine the instrument position from measurements to a minimum of two known points and a maximum of 5 known points.

- The following measurements sequences to target points are possible:
- 1) HZ-angle and V-angle only
- 2) Distance and HZ-angle and V-angle
- 3) HZ-angle and V angle to some points and HZ-angle and V angle plus distance to other points.

The final calculated results are Easting, Northing and Height of the present station, including the instruments HZ-circle orientation. Standard deviations and residuals for accuracy assessments are provided.

Measuring Techniques:

1) Single face I or II measurements are always applicable.

- 2) There is no specific point sequence or specific face sequences that are required.
- 3) Gross errors checks are made for dual face measurements in order to the same point(s) are sighted with the other face.
- 4) If a target point is measured several times in the same telescope position, the last valid measurement is used for calculation.
- Measurement Restrictions:

Target points with 0.000m height

If target points have a valid height of 0.000m, use 0.001m to enable in height processing.

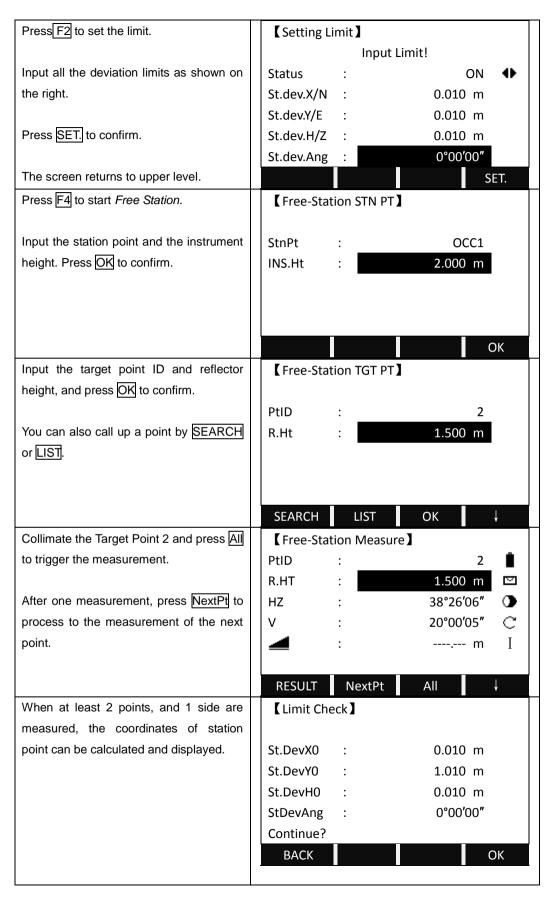
Computation Procedure

The measuring procedure automatically determines the method of data process, e.g. intersection, 3 point intersection, etc.

If there are more measurements, the procedure will use a least squares adjustment to determine the plan position, heights and azimuth.

- 1) The average value of face I and face II measurements is called up to the computation process.
- 2) Easting and northing is determined by the method of least squares, including standard deviation and improvements for HZ-direction and horizontal distances.
- 3) The final height is computed from averaged height differences based on the original measurement.
- 4) The HZ-circle orientation is computed by the original average face I and face II measurements and the final computed plan position.

STEPS			DISPLAY		
Press F3 to enter to Free Station function	【Free St	【Free Station】			
in the menu of <i>Programs</i> .					
	[*]	F1	Setting job	(1)	
		F2	Setting limit	(2)	
		F4	Start	(4)	
	F1	F	-2	F4	
Press F1 to set a job.	【 Setting	Job]	5/8		
Select the job name, or create a new job	Job	:	SAND	ING 4	
by press ADD.	Name	:	JC)HN	
	Date	:	2011.01	L.01	
After setting the job, press OK.	Time	:	16:02	2:09	
The screen returns to upper level.	ADD			OK	



Press OK to view the free station result.	【Free-St	ation Result			
	StnPt	:	00	CC1	
	INS.HT	:	2.000	m	
	X0/Y0	:	10.000	m	
	Y0/E0	:	10.001	m	
	Н0	:	10.001	m	
	BACK	RESID	StnDev	0	K
Press RESID to view the residuals.	【Free-S	Γ Residuals 】	1/5		
	PtID	:		2	•
	△Hz	:	0°00′	01"	
	△Hz △ 	:	0°00′ 0.001		
	△Hz △■ △■	-		m	
	△Hz △ ■ △ ■	:	0.001	m	

☑ Warnings/Messages

Important Messages	Meaning
Selected point has no valid data!	This message occurs if the selected
	target point has no easting or northing
	coordinate.
Max 5 points supported!	If 5 points have already been measured
	and another point is selected, the
	system supports a maximum of 5 points.
Invalid data - no position	The measurements may not allow final
computed!	station coordinates (Easting, Northing)
	to be computed.
Invalid data - no height	Either the target heights are invalid or
computed!	insufficient measurements are available
	to compute a final station height.
Insufficient space in job!	The present selected job is full and does
	not allow further storage.
More points or distances are	There is insufficient data measured to
required!	be able to compute a position. Either
	there are not enough points used or not
	enough distances measured.

5.7 COGO

COGO is an application program to perform coordinate geometry calculations such as:

·Coordinates of points

- ·Bearings between points
- ·Distances between points

The COGO calculation methods are:

- -Inverse
- Intersection
- ·Traverse

Soft keys functions:

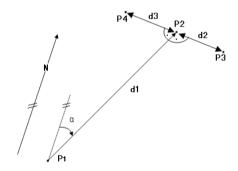
[MEAS] Jump to measurement dialog to measure the point..

[CALC] Once the datum in need is inputted, start calculating.

[STAKE] Once computation point is displayed, user can select to stake out directly.

5.7.1 Traverse & Inverse

5.7.1.1 Traverse



Known:

P1: The known point

α: Direction from P1to P2

d1: Slope distance from P1to P2

d2: Offset right that is positive

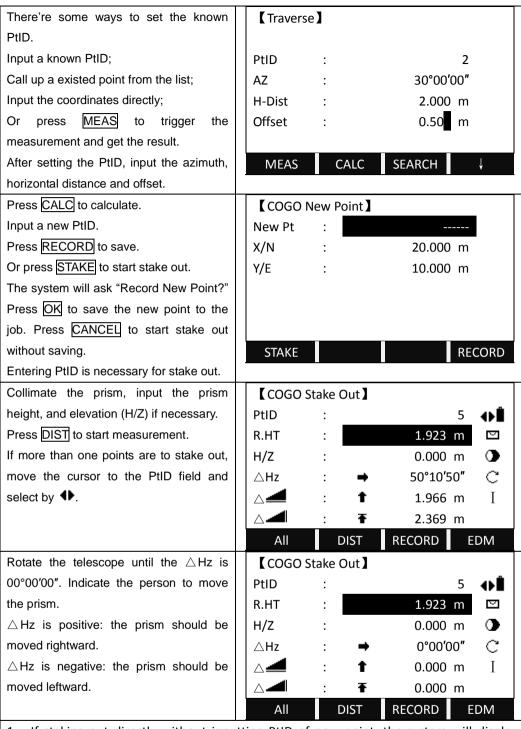
d3: Offset Left that is negative

Unknown:

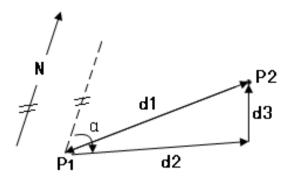
P2:COGO point

P3: COGO point with positive offset P4: COGO point with negative offset

STEPS	DISPLAY
Press F4 to start COGO.	【 Traverse 】
And press F1 to select Inverse &	PtID : 2
Traverse.	AZ :°''
	H-Dist :, m
And press F1 to start <i>Traverse</i> .	Offset : m
	MEAS CALC SEARCH ↓



- 1. If staking out directly without inputting PtID of new point, the system will display "Invalid PtID!".
- 2. If to launch Traverse function again, press ESC.
- 3. The Traverse result is the plane value. Therefore, in the process of stake out, if H/Z is needed, input it separately.
- 4. Selecting Fine (r) or tracking measuring mode will display the factor offsets between prism point and stake out point on real time.



The known data:

P1: The first known point P2: The second known point

The unknown data:

α:Direction from P1 to P2

d1: Slope distance between P1 and P2.

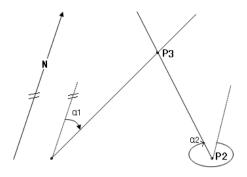
d2: Horizontal distance between P1 and P2

d3: Height distance between P1 and P2

STEPS	DISPLAY					
Press F2 to start Inverse.	【Inverse】					
Input 2 known points, one as the point to	From : 21					
start and the other as the point to end.	To : 22					
Or you can call up the points from the LIST.						
	MEAS CALC SEARCH ↓					
Press CALC to calculate the display the	【Inverse Result】					
result.	Point1 : 21					
	Point2 : 21					
Press RECORD to save the result. Press	AZ : 90°00′00″					
ESC to quit and start a new Inverse	△ : 10.000 m					
calculation.	△ ॔ : 10.000 m					
	△ : 0.000 m					
	RECORD					

5.7.2 Intersections

5.7.2.1 Bearing-Bearing



The known data:

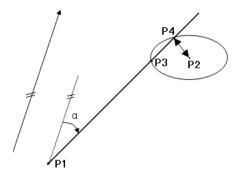
P1: The first known point P2: The second known point α1: Direction from P1 to P3 α2: Direction from P2 to P3

The unknown data:

P3: COGO point

STEPS	DISPLAY				
In COGO Main Menu, press F2 to enter	【 Bearing-	Bear	ing]		
to Intersection.	Input Data!				
Press F1 to start Bearing-Bearing	Point1	:			10
Intersection calculation.	AZ	:		45°00′	00"
Enter the PtID of Point1.	Point2	:			11
Input the bearing (azimuth) from P1 to P3.	AZ	:		315°00′	00"
Input the PtID of Point2.					
Input the bearing (azimuth) from P2 to P3.	MEAS	(CALC	SEARCH	↓
Press CALC to calculate and display the	COGO N	ew P	oint 】	_	
result.	New Pt	:			
To stake out this point, input a new PtID	X/N	:		50.000	m
and press STAKE.	Y/E	:		50.000	m
To save the result, press RECORD.					
	STAKE				RECORD

5.7.2.2 Bearing-Distance Intersection



The known data:

P1: The first known point P2: The second known point

 $\alpha\textsc{:}$ Direction from P1 to P3 and P4

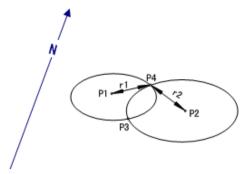
r: Radius, i.e. distance from P2 to P3 or P4

The unknown data:

P3: The first COGO point P4: The second COGO point

STEPS	DISPLAY				
In Intersection menu, press F2 to start	【Bearing-Distance】				
Bearing-Distance COGO calculation.	Input Data!				
Enter the PtID of Point1.	Point1 : 10				
Input the bearing (azimuth) from P1 to	AZ : 45°00′00″				
unknown points P3 and P4.	Point2 : 11				
Input the PtID of Point2.	H-Dist : 2.000 m				
Input the horizontal distance between P2					
and P3 or P4.	MEAS CALC SEARCH ↓				
Press CALC to calculate and display the	【COGO New Point】				
result.	New Pt :				
	X/N : 114.142 m				
Press STAKE to start staking out the	Y/E : 114.142 m				
point. Press RECORD to save the result.	NewPt 2 :				
Press ESC to start a new COGO.	X/N : 85.858 m				
	Y/E : 85.858 m				
	STAKE RECORD				

5.7.2.3 Distance-Distance Intersection



The known data:

P1: The first known point

P2: The second known point

r1: Radius, as defined by the distance from P1 to P3 or P4

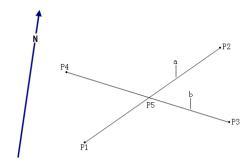
r2: Radius, as defined by the distance from P2 to P3 or P4

The unknown data:

P3: The first COGO point P4: Second COGO point

	DIODI AV					
STEPS		DISPLAY				
In Intersection menu, press F3 to start		【 Distance-Distance 】				
Distance-Distance COGO calculation.		Input Data!				
Enter the PtID of Point1.		Point1	:	İ		10
Input the horizontal distance from P1 to		H-Dist	:	:	50.000	m
P3.		Point2	:	İ		11
Input the PtID of Point2.		H-Dist	:	:	20.000	m
Input the horizontal distance between P2						
and P3 or P4.		MEAS		CALC	SEARCH	↓
Press CALC to calculate and display the		【cogo i	Vev	v Point 】		
result.		New Pt	:	:		
		X/N	:		-19.596	m
Press STAKE to start staking out the		Y/E	:	:	4.000	m
point. Press RECORD to save the result.		NewPt 2	:	:		
Press ESC to start a new COGO.		X/N	:	:	19.596	m
		Y/E	:	:	4.000	m
		STAKE				RECORD

5.7.2.4 By Points



The known data:

P1: The first known point
P2: The second known points
P3: The third known points
P4: The fourth known points
a: Line from P1 to P2
b: Line from P3 to P4

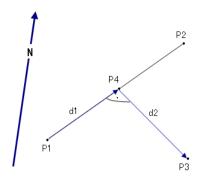
The unknown data:

P5: COGO point

STEPS	DISPLAY				
In Intersection menu, press F4 to start By	【 By Points 】				
Points COGO calculation.	Input Data!				
Input the known PtID from P1 to P4.	Point1 : 10				
	Point2 : 11				
	Point3 : 12				
	Point4 : 13				
	MEAS CALC SEARCH ↓				
Press CALC to calculate and display the	【COGO New Point】				
result.	New Pt :				
	X/N : 40.000 m				
Press STAKE to start staking out the	Y/E : 40.000 m				
point. Press RECORD to save the result.					
Press ESC to start a new COGO.					
	STAKE RECORD				

5.7.3 Offset

5.7.3.1 Distance-Offset



The known data:

P1: Baseline start point P2: Baseline end point P3: Lateral point

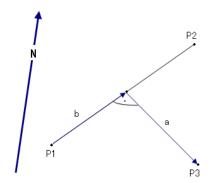
The unknown data:

d1: Difference in length/abscissa (HD)d2: Lateral deviation/ordinate (Offset)

P4: Base point

STEPS		DIS	PLAY	
In COGO Main Menu, press F3 to start	【 Distance	e-Offset 】		
Offset COGO.		Define I	Baseline!	
Press F1 to start Distance-Offset.	Point1	:		20
	Point2	:		21
Enter the known PtID of P1 and P2.		Input P	t-Offset!	
Input the PtID of the target point P3.	OffsPt	:		8
	MEAS	CALC	SEARCH	↓
Press CALC to calculate and display the	【 COGO I	New Point		
result.	New Pt	:		
	X/N	:	40.000) m
Press STAKE to start staking out the	Y/E	:	40.000	m
point. Press RECORD to save the result.				
Press ESC to start a new COGO.				
	STAKE			RECORD

5.7.3.2 Point-Offset



The known data:

P1: Baseline start point P2: Baseline end point

a: Difference in length/ abscissa (HD)b: Lateral deviation / ordinate (Offset)

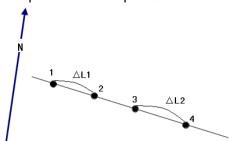
The unknown data:

P3: Lateral point

P3: Lateral point						
STEPS	DISPLAY					
Press F2 to start Point-Offset.	【 Point-Offset 】					
	Define Baseline!					
Enter the known PtID of P1 and P2.	Point1 : 20					
Input the T offset and L offset.	Point2 : 21					
	Input TOff&LOff!					
	Line : 12.000 m					
	Offset : 20.200 m					
	MEAS CALC SEARCH ↓					
Press CALC to calculate and display the	【COGO New Point】					
result.	N w Pt :					
	X/N : -5.657 m					
Press STAKE to start staking out the	Y/E : 22.627 m					
point. Press RECORD to save the result.						
Press ESC to start a new COGO.						
	STAKE RECORD					

5.7.4 Extension

"Extension" is used to compute extension points from the baseline.



The known data:

1: Start point of baseline3: End point of baselineΔL1 or ΔL2: Distance

The unknown data:

P2, P4: Extended point

STEPS	DISPLAY						
In COGO Main Menu, press F4 to start	【 Extensi	on]				
Extension COGO.		Define Baseline!					
	Point1		:		20		
Input the known PtID of P1, P2, and	Point2		:		22		
horizontal distance between the extended	H-Dist		:	20	.000		
point and the start point or end point.	Select Base Pt!						
	BasePt		:		20	◆	
	MEAS		CALC	SEARCH		↓	
Press CALC to calculate and display the	【cogo i	۷e	w Point 】				
result.	New Pt		:				
	X/N		:	25.00	0 m	-	
Press STAKE to start staking out the	Y/E		:	20.00	0 m		
point. Press RECORD to save the result.							
Press ESC to start a new COGO.							
	STAKE				RE	CORD	

5.8 TIE DISTANCE

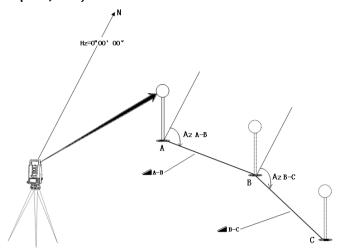
The application Tie Distance computes slope distance, horizontal distance, height difference and azimuth of two target points measured online, selected from the internal memory or entered manually.

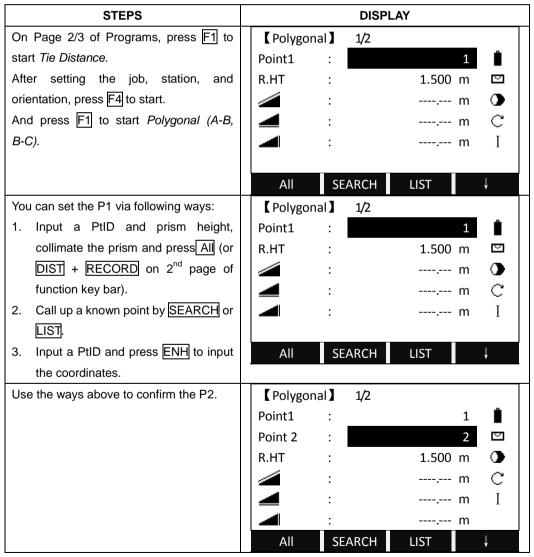
User can select between two different methods:

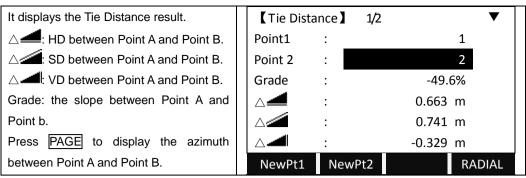
[F1] Polygonal (A-B, B-C)

[F2] Radial (A-B, A-C)

5.8.1 Polygonal (A-B, B-C)







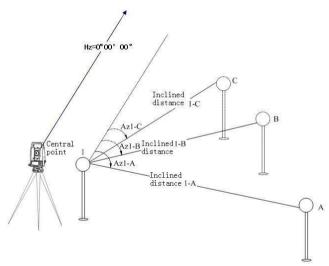
Soft keys – polygonal method:

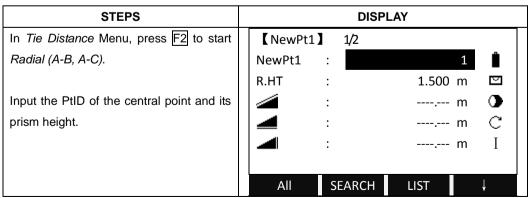
[F1]([NewPt1]): An additional missing line is computed. Program starts again (at point 1).

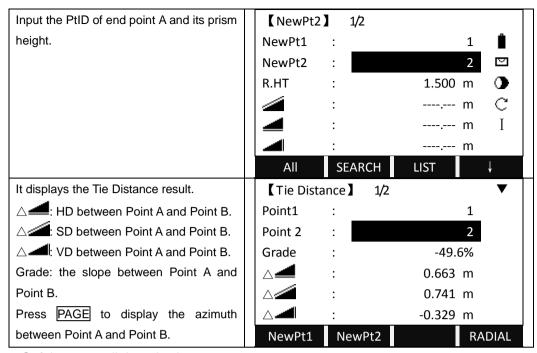
[F2]([New Pt2]): Point 2 is set as starting point of a new missing line. New point (Pt2) must be measured.

[F4]([RADIAL]): Switch to radial method.

5.8.2 Radial (A-B, A-C)







Soft keys – radial method:

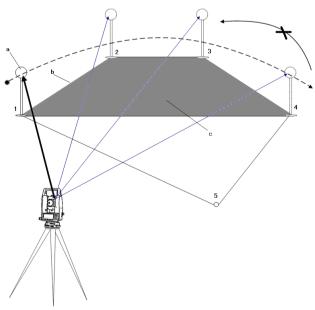
[F1]([NewPt1]): Determine new central point.

[F2]([NewPt2]): Determine new radial point.

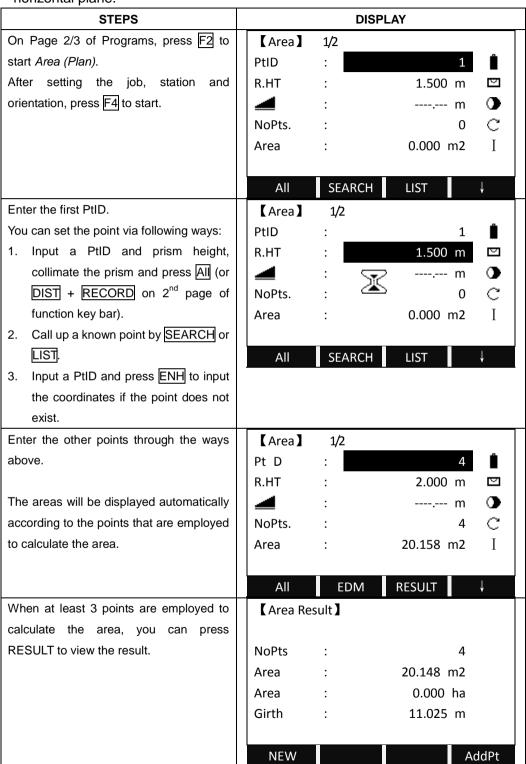
[F4]([POLY]): Switch to polygonal method.

5.9 AREA MEASUREMENT (PLANE)

The application program Area is used to calculate online areas of a number of points connected by straights. The target points have to be measured, selected from memory or entered manually via keyboard.



- a: Start point
- b: Perimeter, polygonal length from start point to
- c: Calculated area always closed to the start point P1, projected onto the horizontal plane.



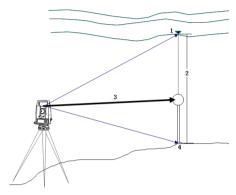
Soft keys:

[F1]([NEW]): To start new area measurement. Point number counts from 0.

[F4]([AddPt]): To add new measurement based on current area measurement. Point number counts from the existed record.

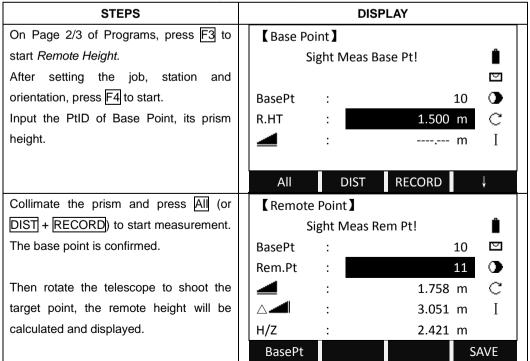
5.10 REMOTE HEIGHT MEASUREMENT (REM)

If the prism cannot be put at the point to be measured, user can firstly collimate base prism below it and measure the horizontal distance. Then collimate the remote point to calculate the vertical difference.

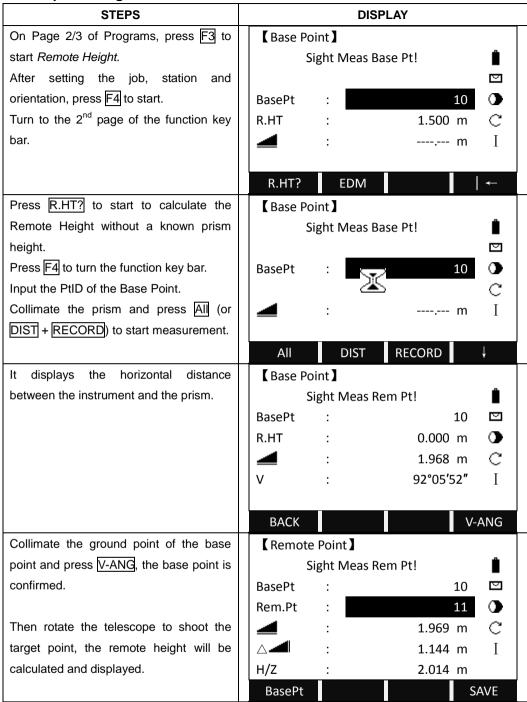


- 1. Target point (remote point)
 - 2. Height difference
 - 3. Slope distance
 - 4. Base point

If the prism height is known(e.g. prism height (h) =1.500m)



If the prism height is unknown:



Soft Keys:

[F1]([BasePt]): Input and measurement of a new base point.

[F4]([SAVE]): Saves the measured data.

5.11 REFERENCE LINE / ARC

This program facilitates stake-out or checking lines for buildings, sections of road,

simple excavations, etc.

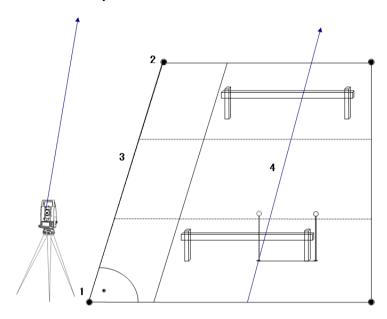
5.11.1 Reference Line

A reference line can be defined as a known base line. The reference line can be offset longitudinally, in parallel or vertically to the base line, or be rotated around the first base point as required.

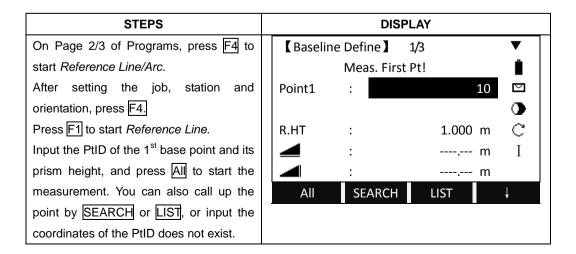
5.11.1.1 Definition of Base Line:

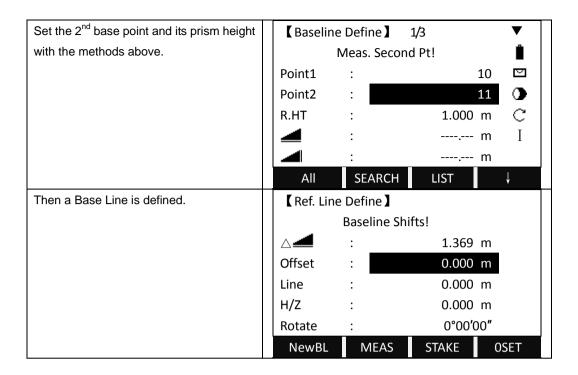
The base line is fixed by 2 base points that can be defined in 3 ways:

- ·Measured points
- ·Enter coordinates using keypad
- Select point from memory



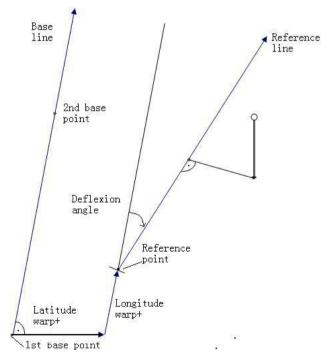
- 1: 1st base point
- 2: 2nd base point
 - 3: Baseline
- 4: Reference line





5.11.1.2 Reference Line

In the process of using base line, the base line can be offset longitudinally, parallel and vertically or rotated. This new line is called the reference line. All measured data refers to the reference line.



Definition of Reference Line:

【 Ref. Line Define 】						
Baseline Shifts!						
\triangle	:		1.369	m		
Offset	:		0.000	m		
Line	:		0.000	m		
H/Z	/Z : 0.000 m					
Rotate	rate : 0°00′00″					
NewBL	N	IEAS	STAKE	OSET		

Offset: Parallel offset of the reference line to the right, referred to the direction of the base line.

Line: Longitudinal offset of the start point (=reference point) of the reference line in the direction of base point.

HZ: Height offset; the reference line is higher than the selected reference height. Rotate: Rotation of the reference line clockwise around the reference point.

The meaning of soft keys under the screen of Ref.Line Define:

[F1]([NewBL]): Return to Ref.Line Define screen to re-define base line.

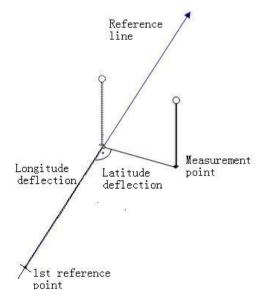
[F2]([MEAS]): The offset value of point to be measured related to the reference line.

[F3]([STAKE]): Activate the Orthogonal Stake Out.

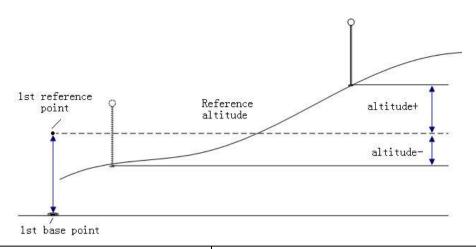
[F4]([0SET]): Set all offset values/rotate to zero.

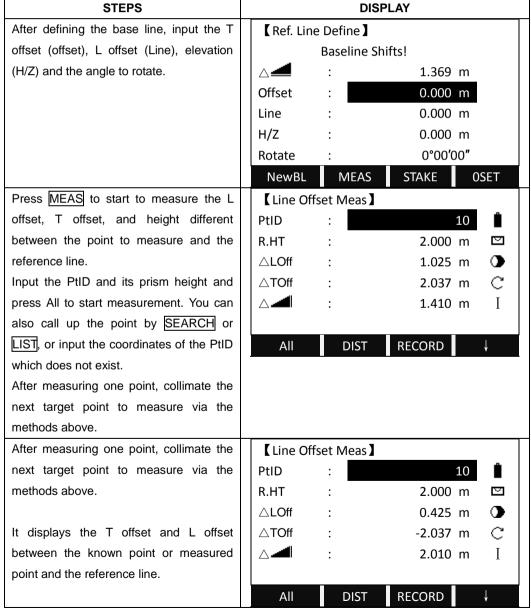
5.11.1.3 "Line & Offset" Subapplication

The 'Line & Offset' subapplication calculates from measurements or coordinate longitudinal, parallel offsets, and height differences of target point relative to reference line.



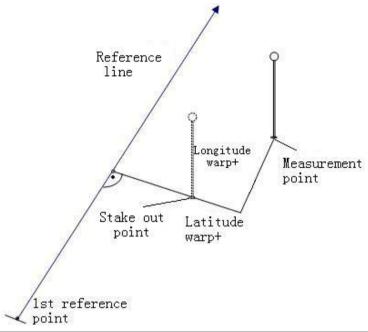
Always computes the height difference with the height of the first reference point $(\triangle - \blacksquare)$.



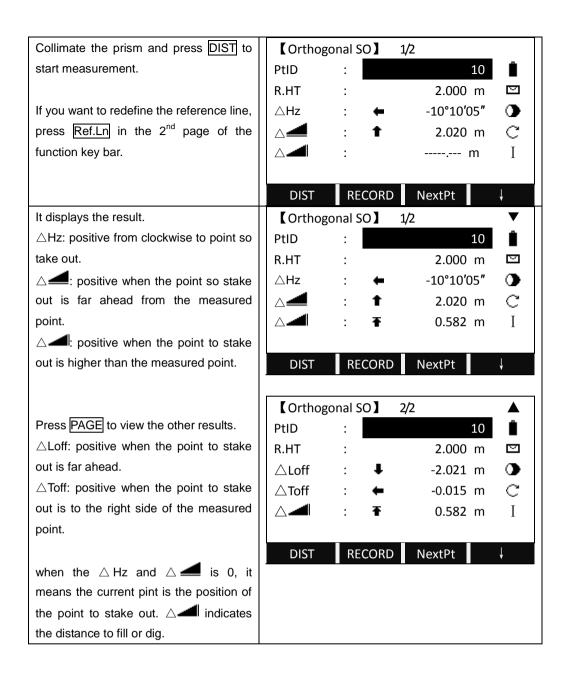


5.11.1.4 Orthogonal Stake-Out

User can enter longitudinal, transverse and height offsets for the target points to be set-out related to the reference line. The program calculates the difference between a measured point and the calculated point. The program displays the orthogonal (pLine, pOffset, p—II) and the polar (pHz, \triangle III) differences.

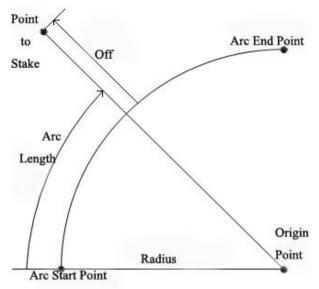


STEPS	DISPLAY					
Set the base line and reference line as	【Ref. Line Define】					
introduced above.	Baseline Shifts!					
Press STAKE to start the Orthogonal	\triangle	△ : 1.369 m				
Stake Out.	Offset	:	0.000 m			
	Line	:	0.000 m			
	H/Z	:	0.000 m			
	Rotate : 0°00′00″		0°00′00″			
	NewBL	MEAS	STAKE OSET			
Input the PtID and its prism height, as	[Input Orthogonal]					
well as the T offset, L offset, elevation.		Input Orthog	onal!			
	PtID	:	11			
Press OK to start to stake out.	R.HT	:	1.560 m			
	Offset	:	1.000 m			
	Line	:	1.900 m			
	H/Z : 2.050 m		2.050 m			
	ВАСК		OSET OK			



5.11.2 Reference Arc

This procedure allows user define a reference arc, and the measure or stake out with respect to the arc.



Off: Perpendicular distance from arc.

All arcs are defined in clockwise direction.

All calculations are made in two dimensions.

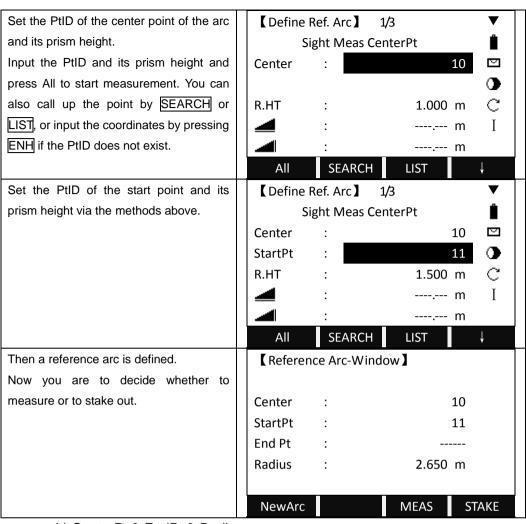
Steps:

- 1. Define the arc.
- 2. Decide to measure or to stake out
 - 1): 'Line & Offset' measurement
 - 2): Stake out of reference arc
 - a: stake-out point
 - b: stake-out arc
 - c: stake-out chord
 - d: stake-out central angle

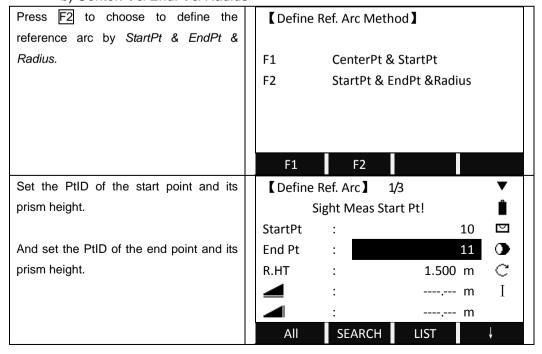
5.11.2.1 Defining Reference Arc

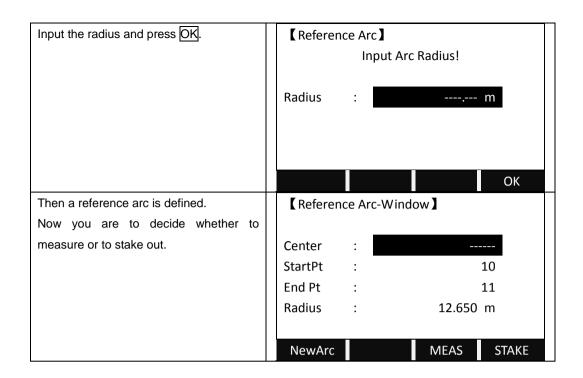
a) Center Point & Start Point

STEPS	DISPLAY				
On Page 2/3 of Programs, press F4 to	【 Define Ref. Arc Method 】				
start Reference Line/Arc.					
After setting the job, station and	F1 CenterPt & StartPt				
orientation, press F4.	F2 StartPt & EndPt &Radius				
Press F2 to start Reference Arc.					
Press F1 to choose to define the					
reference arc by CenterPt & StartPt.					
	F1 F2				



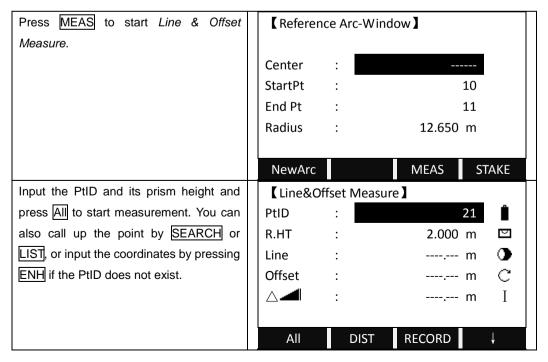
b) CenterPt & EndPt & Radius



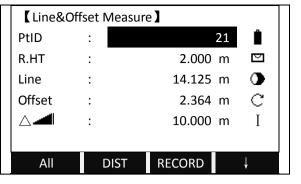


5.11.2.2 "Line & Offset" Subapplication

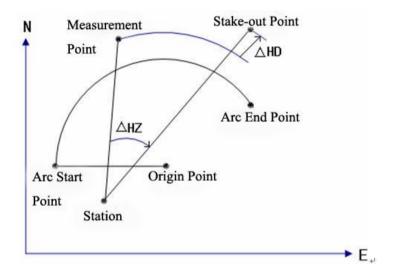
Here you can measure or select points from memory and you will see Line and Offset referring to the arc.



No matter the point to measure is called up from the memory or input manually, the system calculates the line and offset between this coordinates and the reference line.



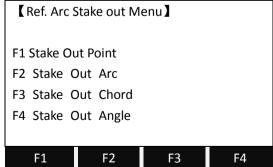
5.11.2.3 "Stake Out" Subapplication



△Hz: Difference in horizontal angle △HD: Difference in distance measurement

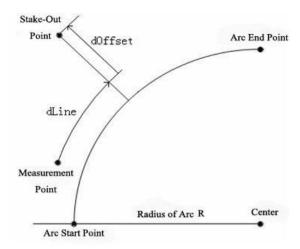
A negative line is impossible to stake out. The application provides 4 ways to stake out.

Application provides 4 ways to stake out.

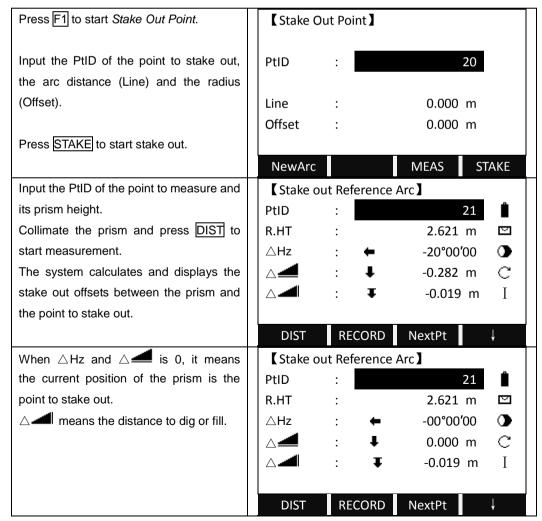


a) Stake-Out Point

Point can be staked out by entering a line and an offset value.

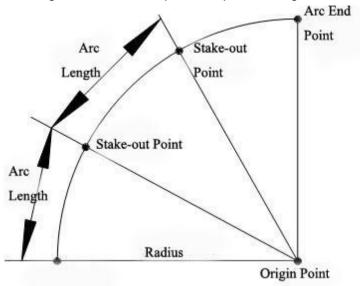


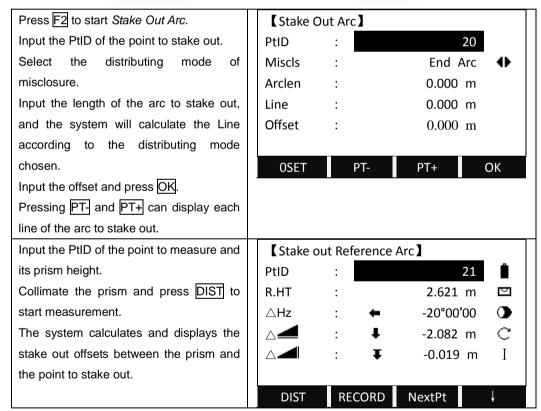
dOffset: The perpendicular distance from stake out points to arc sect. dLine: The arc length from measurement point to stake-out point and vertical line of reference arc (Line).

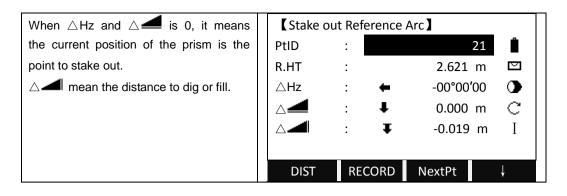


b) Stake Out Arc

This allows staking out a series of equidistant points along the arc.







Display content:

1. Misclosure: If the entered arc length is not an integer of the whole arc, there will be a misclosure.

User has 3 options to distribute the misclosure:

- 1) Start arc: All of the misclosure will be added to the first arc-section.
- 2) No distribution: All of the misclosure will be added to the last arc-section.
- 3) Equal: The misclosure will be equally distributed between all sections.
- 2. Arc length: Enter the length of the arc-segment to be staked out.
- 3. Line: Shows the line-value of the stake-out point. This is calculated by the arc length and the selected misclosure distribution.
- 4. Offset: Here you can enter the offset value.

Soft keys

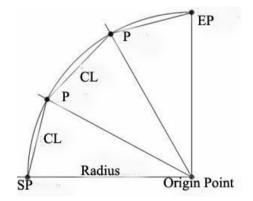
[F1]([0SET]): Set the value to 0.

[F2]([PT-]) and [F3] ([PT+]): Toggles through the calculated stake-out points.

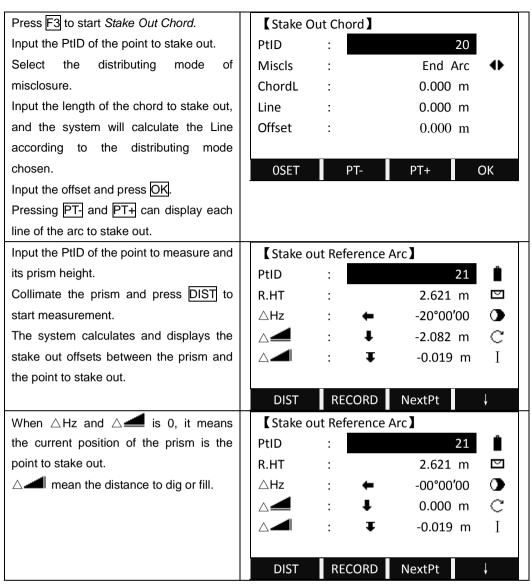
[F4]([OK]): Proceed to Stake Out Measure dialog.

c) Stake Out Chord

This allows taking out a series of equidistant chords along the arc.



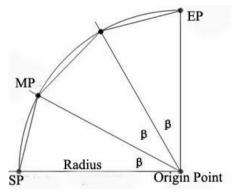
CL: Chord length
SP: Start point of arc
EP: End point of arc
P: Point to stake



The operation keys displayed in dialog of Ref.Arc Stake Out is in accordance with the one of Stake Out Arc introduced previously.

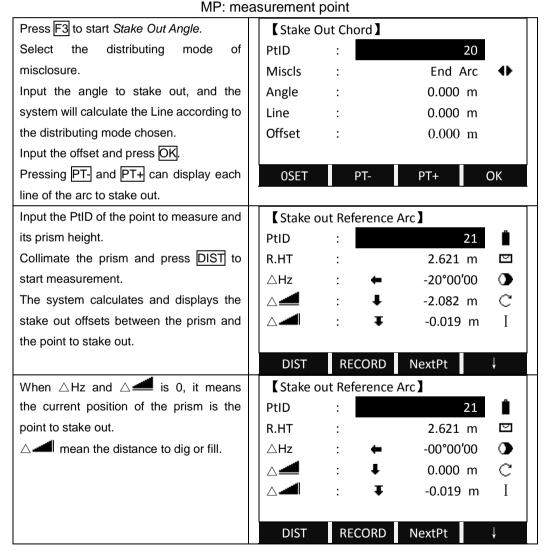
d) Stake Out Angle

This allows staking out a series of angles along the arc. The angels are defined by the point on the arc. The screen contents and the buttons shown are the same as described in "Stake Out Arc" section.



B: Angle

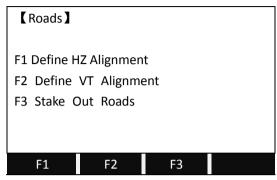
SP: Start point of arc EP: End point of arc



5.12 ROAD

This program enables you to easily define a line or curve or spiral as a reference for measurements and stake outs. It supports chainages, as well as incremental stake-outs and offsets.

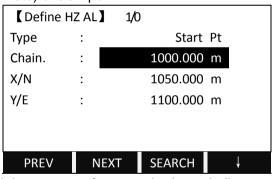
Before starting road design and stake-out, user should set job, station, and orientation first.



5.12.1 Define HZ Alignment

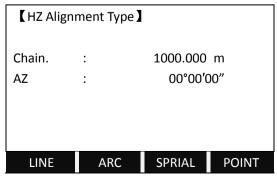
Horizontal alignment consists of the following elements: start point, line, curve and spiral.

To define a horizontal alignment, user should first input the detailed information (Chain, N, E coordinate) of start point.



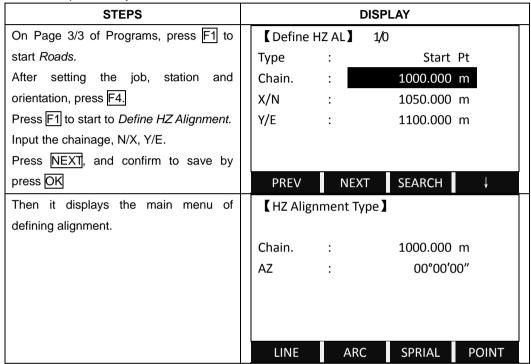
Serial number and the amount of present horizontal alignment are displayed on the upper right corner of the screen.

The element of start point consists of the start chainage and E, N coordinate of start point. Enter these details, and press F2 (NEXT) to display the main inputting approach.



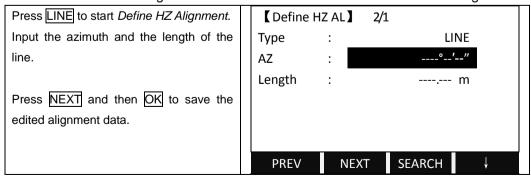
The screen displays: current chainage, the azimuth angle of the tangent on the chainage, and the function key of the establishing new line. The system provides four functions: defining line, curve, spiral, and point.

Select a function key, enter the detailed information of the chainage, the alignment elements will be created. Press F2 (BACK) to calculate the new chainage and azimuth angle automatically and return to the alignment main menu. Now other line type can be defined. Press ESC to quit the present screen and return to the screen of alignment element. Modification on the element entered previously is available.



Line

When the start point or other line type is defined, user can define line. A line consists of azimuth angle and distance. The distance value can not be negative.

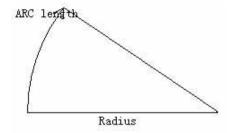


It returns to the main menu of defining alignment. It displays the end chainage and its azimuth.

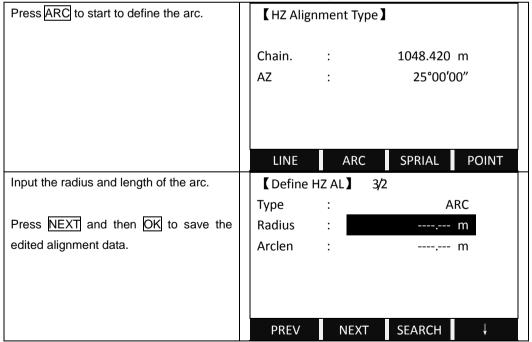
Chain.: 1048.420 m
AZ: 25°00'00"

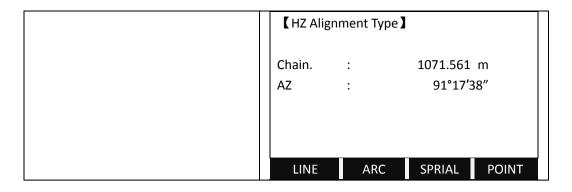
LINE ARC SPRIAL POINT

Curve

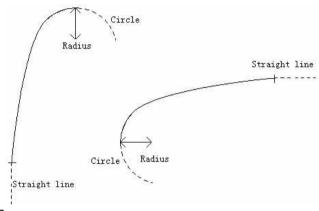


Press ARC in "Hz Alignment type" menu to define the curve. A curve consists of arc length and radius. The rule of radius value: along the forward direction of the curve. When the curve turns right, the radius value is positive; while the curve turns to left, the radius value is minus. The arc length can not be negative.

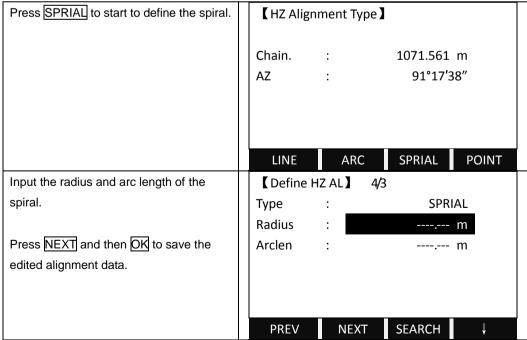




Spiral



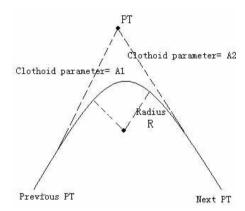
Press SPRIAL in "HZ Alignment Type" menu to define spiral. A spiral consists of the minimum radius and arc length. The rule of radius value: along the forward direction of the curve. When the curve turns right, the radius value is positive. When the curve turns to left, the radius value is minus. The arc length can not be negative.



It returns to the main menu of defining alignment. It displays the end chainage and its azimuth.

Chain.: 1091.561 m
AZ: 119°56′31″

Point

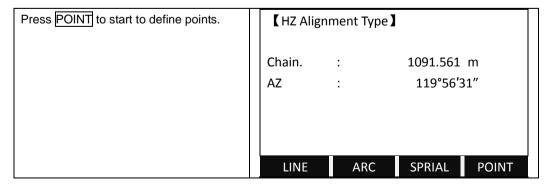


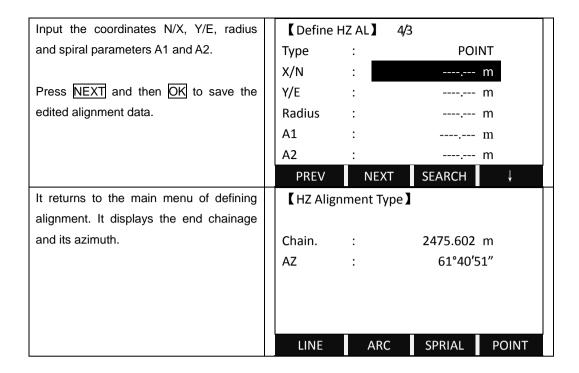
Press POINT in "HZ Alignment Type" menu to define point. A point element consists of coordinate, radius and spiral factors A1 and A2. Radius, A1 and A2 can not be negative. As radius is entered, an arc with specified radius inserted between current point and next point. As spiral factors A1 or A2 are entered, a curve with specified length is inserted between line and arc.

[NOTE]: If user input A1, A2 from according to the lengths L1, L2 of spiral, the following formulas are used to calculate A1 and A2.

$$A_1=\sqrt{L1 \times radius}$$

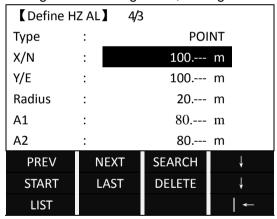
$$A_2=\sqrt{L2 \times radius}$$





5.12.2 Editing Horizontal Alignment Data

In the process of defining horizontal alignment, editing is available.



Soft Keys:

PREV [F1]: Displays the previous point data.

NEXT [F2]: Displays the next point data.

If the present data is at the end of horizontal alignment, press [NEXT] to return to the alignment main screen, and it means to add a new alignment data.

SEARCH [F3]: Searches for data. When pressing this key, the program will require user to insert a chainage. Then press [ENT], and the data of the chainage will be displayed.

PAGE [F4]: Goes to next page (Page 2).

START [F1]: Goes to the beginning of the file, and displays the first alignment

data.

LAST [F2]: Goes to the end of the file, and displays the last alignment data.

GLIST [F1]: Displays all the known points and measured data in this job in list. This function can be applied only when the point element of horizontal alignment data is able to be input (or edited).

It is possible to edit data by using the function keys above. After entering the data to be edited, press [ENT] to record the edited data and enter into the inputting screen of next point. To quit without saving data, press [ESC].

STEPS	DISPLAY						
Press PREV or NEXT to choose the		【 Define HZ AL 】 4/3					
horizontal alignment data to edit.		Type : POINT					
		X/N : 100.000 m					
You can also search for the data by		Y/E			100.000	m	
pressing SEARCH and input the		Radius			20.000	m	
chainage.		A1			80.000	m	
		A2			80.000	m	
		PREV NEXT SEARCH ↓			↓		
		START		LAST	DELETE		↓
Enter the new data and press NEXT to		【 Define H	łΖ	AL 】 2/1	-		
save the change.		Туре	:		LI	NE	
		AZ			50°16′1	L0"	
	Length : 10.000m						
		PREV		NEXT	SEARCH		↓

5.12.3 Deleting Horizontal Alignment Data

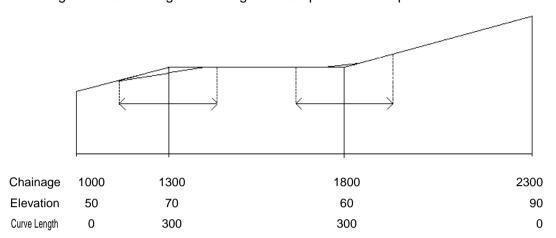
screen, and you can define new horizontal alignment again.

The horizontal alignment data in internal memory can be deleted.

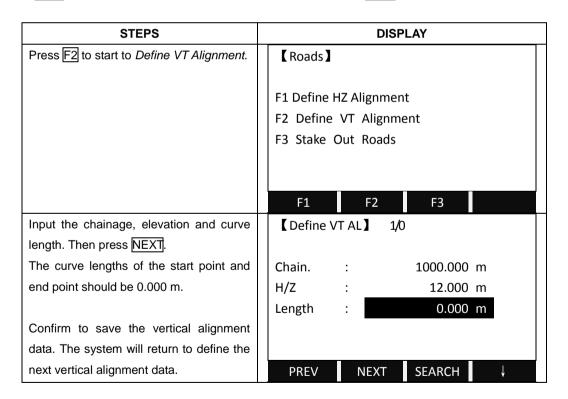
STEPS	DISPLAY						
Choose the data you want to delete.	【 Define	【 Define HZ AL 】 4/3					
	Туре	:	POI	NT			
Press DELETE on the 2 nd page of the	X/N	:	100.000	m			
function key bar, and press OK to confirm	Y/E	:	100.000	m			
to delete.	Radius	:	20.000	m			
	A1	:	80.000	m			
	A2	:	80.000	m			
	START	LAST	DELETE	↓			
Notice: All the horizontal alignment data will be deleted. The system will return to Define HZ AL							

5.12.4 Defining Vertical Alignment

A vertical alignment consists of a series of intersections, including a chainage, height and curve length. The length of start point and end point must be zero.

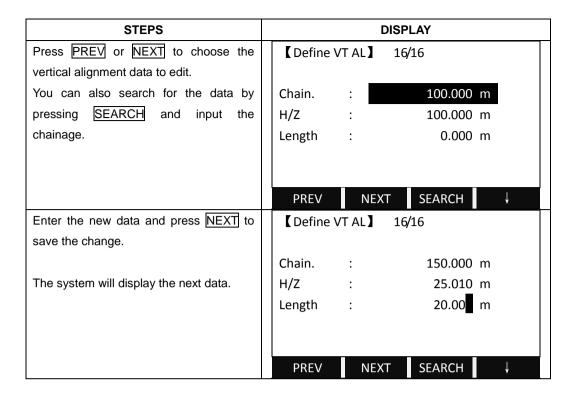


Intersections can be entered in any order. After entering one point data, press ENT to save it and go to next inputting screen. Press ESC to quit without saving.



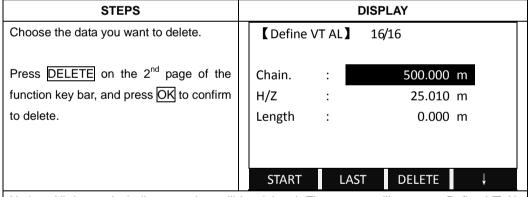
5.12.5 Editing Vertical Alignment Data

It is able to be applied to edit vertical alignment data. The operation steps are similar to that of editing horizontal alignment.



5.12.6 Deleting Vertical Alignment Data

The vertical alignment data in internal memory can be deleted.



Notice: All the vertical alignment data will be deleted. The system will return to Define VT AL screen, and you can define new vertical alignment again.

5.12.7 Road Stake-Out

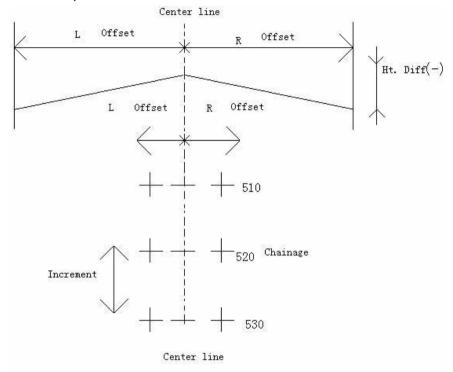
To stake out alignment, the alignment type should be defined first. 2 methods of defining horizontal alignment are available: installing in the computer via the software "SANDING SURVEY OFFICE" provided by Sanding Optic-Electric Equipment Co., Ltd; or inputting manually in program "Road".

The vertical alignment data is unnecessarily to be defined, unless it is required to compute dig and fill. The method to define is similar to that of horizontal alignment.

Rules of alignment stake-out data:

Offset left: Horizontal distance between the left chainage and central line. right: Horizontal distance between the right chainage and central line.

Vertical Difference Left (right): vertical difference between left (right) chainage and the central line point.



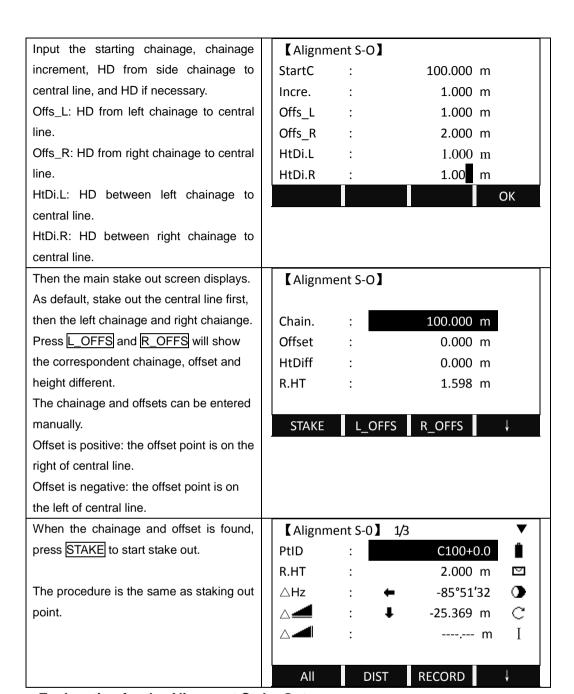
In the process of stake-out, user should first stake out points on the central line, then the featured points on both sides.

The method to stake out alignment is similar to that of point stake-out.

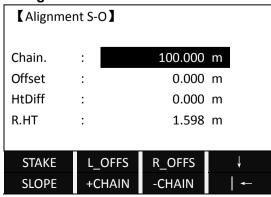
Press PAGE to switch among the three stake-out mode.

Here, take Polar Stake-Out as an example to introduce the operation steps of alignment stake-out in detail. For more information about other methods of stake-out, please refer to "5.5 STAKE OUT".

stake-out, please relei to 5.5 STAKE OUT.						
STEPS		DISPLAY				
Press F3 to start to Stake Out Roads.	F1 Define F F2 Define F3 Stake C	VT Alignme				
	F1	F2	F3			



Explanation for the Alignment Stake-Out screen:



L_OFFS: This key is used to stake out left chainage. Press it to display the offset and the height difference of the left chainage.

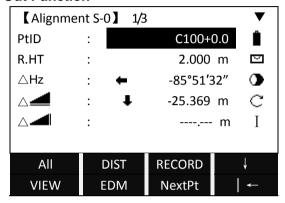
R_OFFS: This key is used to stake out right chainage. Press it to display the offset and the height difference of the right chainage.

+CHAIN: The key is used to increase the chainage.

-CHAIN: The key is used to decrease the chainage.

SLOPE: The key is used to stake out slope.

Screen of Stake Out Function



Explanation for Point ID:

The number behind C is the chainage.

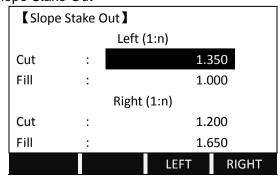
- + Means to stake out points of the right chainage. While staking out points of the left chainage, it shows "-".
- + (or-) behind the number is the distance between points of right chainage and central line, i.e. the data of the right offset (or left offset) data. Here, the points on the central line read 0.0.

For instance: PtID C100+2.0 expresses the point on the right chainage is 2 m away from the central line, with a chainage of 100.

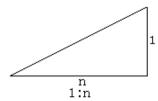
5.12.8 Slope Stake-Out

Slope Stake Out can be launched as part of the Alignment Stake-Out. It is a must to define horizontal and vertical alignments in Road menu previously. In stake-out main screen, press SLOPE to display Slope Stake Out.

Main Screen of Slope Stake Out

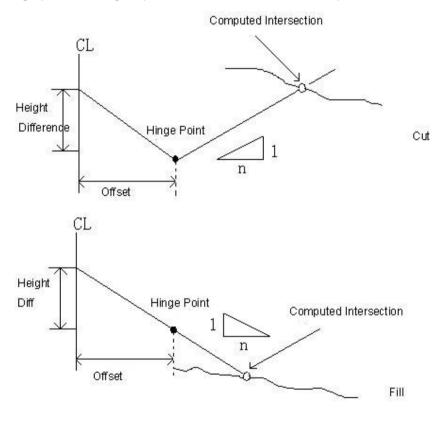


Indeed, the fill/cut value that are input here is a ratio.

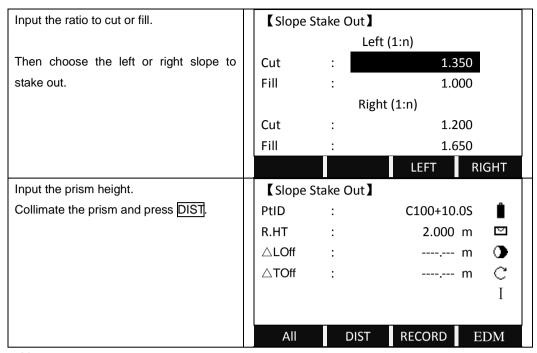


The fill/dig data can be entered through left and right slopes. In terms of fill/dig, use positive symbol to input the required slope, the software selects an appropriate slope in the list according to the actual position of the point.

Dig/fill is decided via the estimated height of hinge point. If the height is above the hinge point, the dig slope is used; otherwise the fill slope is used.



STEPS	DISPLAY			
Turn to 2 nd page of the function key bar.	【Alignment S-O】			
Choose the side chainage which is to be				
staked out the slope.	Chain. : 100.000 m			
Press SLOPE to start Slope Stake Out.	Offset : 0.000 m			
	HtDiff : 0.000 m			
	R.HT : 1.598 m			
	SLOPE +CHAIN -CHAIN			



Note:

- 1) If the earth surface crosses the hinge point, the intersection cannot be calculated.
- 2) As the fill/dig value of calculated point is zero, therefore the fill/dig value is not displayed.

5.13 CONSTRUCTION SITE STAKE OUT

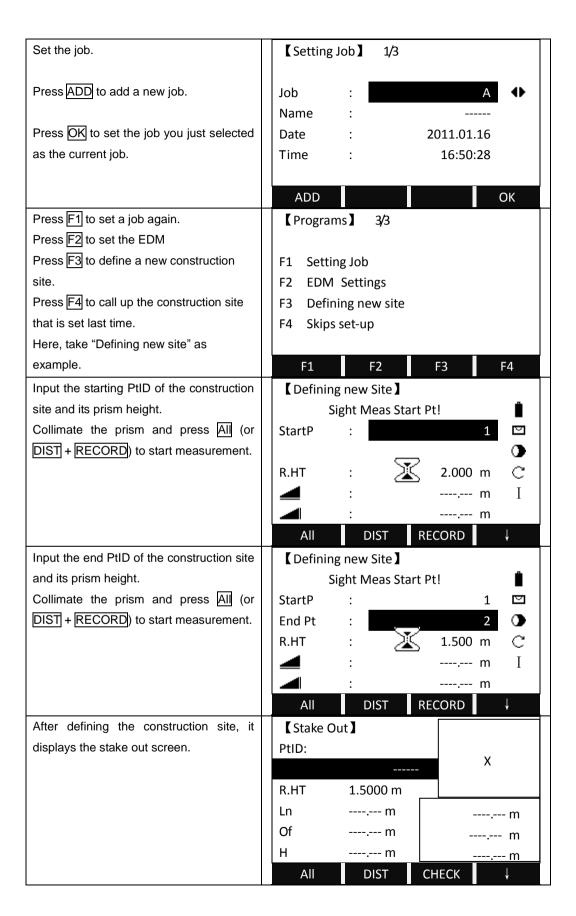
This application allows defining a construction site by combining set-up of the instrument along a construction line, measuring and stake-out points related to the line.

After activating the application, you have 2 options:

- a) New construction site
- b) Continue with previous site (skips set-up)

5.13.1 Defining New Construction Site

etene	DIODI AV					
STEPS	DISPLAY					
Press F2 to start Construction on Page	【Programs】 3/3					
3/3 of <i>Programs</i> .						
	F1 Roads (9)					
	F2 Construction (0)					
	F1 F2					



5.13.2 Shifting Line

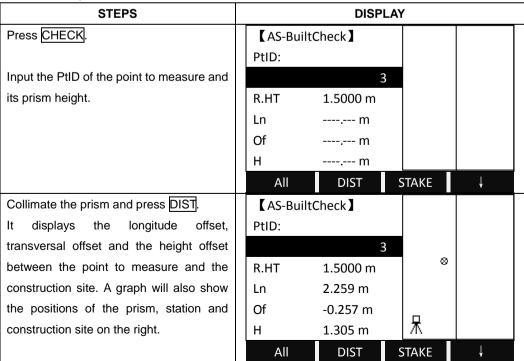
[ShiftL]: Input horizontal shifting value to horizontally shift the line.

The line can be horizontally shifted according to the requirement of job.

STEPS	DISPLAY				
To shift the construction site, turn to 2 nd	【Stake Out】				
page of the function key bar and press	PtID:				.,
ShiftL.	3 X			X	
	R.HT	1.5000 m	_		
	Ln	m		-	m
	Of	m			m
	Н	m		-	m
	All	DIST	CH	IECK	↓
	DIST	RECORD	Sh	niftL	←
Input the distance value to shift.	Shift the	e Line 】			
		Defining n	ew S	Site!	
	R_Shift	:		0.000	m
	L_Shift	:		0.000	m
	Up_Shift	:		0.000	m
	OSET	REVERS			OK

5.13.3 As Build Check

This function shows you the line difference, offset, and the height difference of a measured point in relation to the line.



Information shown in AS-Builtcheck is introduced follow:

Longitude (in direction of the line) is positive: expresses the point measured lies between the start point and end point of the line.

Right latitude offset is positive: expresses the point measured is on the right of the line.

H is positive: expresses the point measured is higher than the start point of the line.

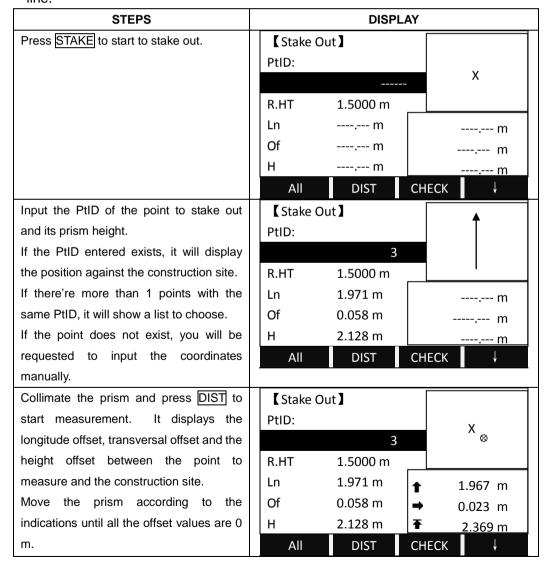
The height of start point of the line is always set as the reference height.

Soft Keys: F3 ([STAKE]): The program switches to Stake Out function.

F3 ([ShiftL]): Input a shift value to shift the line horizontally.

5.13.4 Stake Out

Here you can search or enter points to be staked out related to the measured line.



The height of the line start point is always used as the reference height.

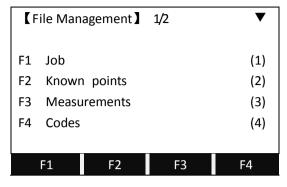
The graphics are scaled to give a better overview. Therefore it's possible that the station point moves in the graphic.

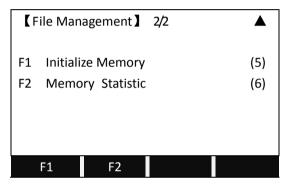
Be aware that the start point and the end point of the line are measured in the previous coordinate system. When staking out these points they appear in the old system and appear as shifted.

During operating the application, the previous Orientation and Station parameters will be replaced by the new calculated ones.

6. FILE MANAGEMENT

File management includes all the functions of inputting, editing and examining data in the field.



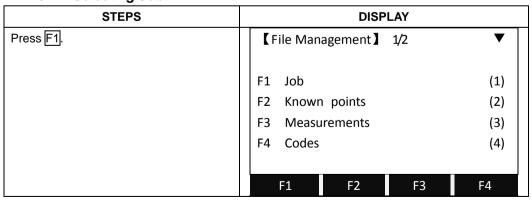


6.1 JOB

All measurement data is stored in selected job, such as: the known points, measurement points, coding and results, etc.

This function can launch new establishment, selection, deletion of a job The definition of job includes input of job name and operators.

6.1.1 Selecting Job



It displays the information of the current 【View Job】 1/17 job. Job Press • to select the other job and you Name can press OK to set the selected job as Date 2011.4.11 the current job. Time 14:44:12 Note 1 Note 2 ADD **DELETE** ОК

6.1.2 Establishing New Job

There are 16 characters in a job. They may be letters of A-Z, or numbers of 0-9 and_, #, \$, @, %, +, -, etc. But the first character should not be spaced.

STEPS	DISPLAY				
Press ADD to add a new job.	【New Job】				
	Job :				
Input the information of the job and press	Name :				
OK to save. The job will be set to the	Date : 2011.4.11				
current job.	Time : 14:44:12				
	Note 1 :				
	Note 2 :				
	DELETE ADD OK				

[Job]: If the document name of job is input randomly by operator, hereafter the data are stored in this job.

[Name]: Name of operator. (can be default)

[Note 1] and [Note 2] describe a rough condition of this project. (can be default)

The system will automatically add the date and time of establishment.

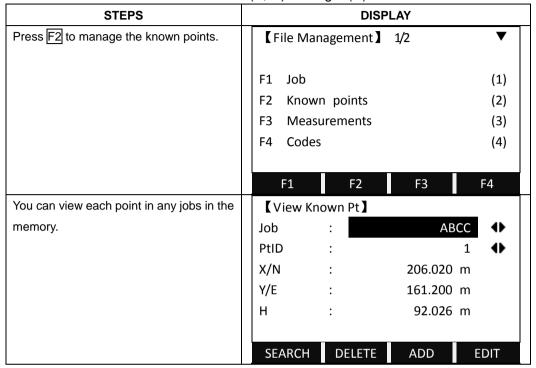
The newly-established job is defaulted as the present job. If this job name exists, the procedure will indicate "JOB EXIST!" Therefore, if it is not assured whether the newly-established job name exists in internal memory, you may view the job names existing in internal memory via before setting a new job.

6.1.3 Deleting Selected Job

STEPS	DISPLAY					
Select the job you want to delete and		【View Jo	b]	1/17		
press DELETE.	J	ob	:		ABCC	•
	1	Name	:	J	IACOBS	
	Date :		2011.4.11			
	1	Γime	:	14	4:44:12	
	1	Note 1 :				
	١	Note 2 :				
		DELETE		ADD)	OK

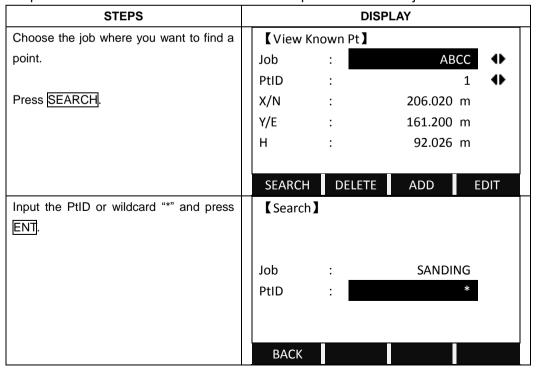
6.2 KNOWN POINT

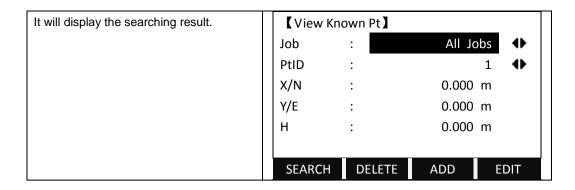
This application allows user to launch operations of searching, editing, and deleting known point in each job in internal memory. Valid known points contain at least the PtID and the coordinates (E, N) or height (H).



6.2.1 Searching Known Points

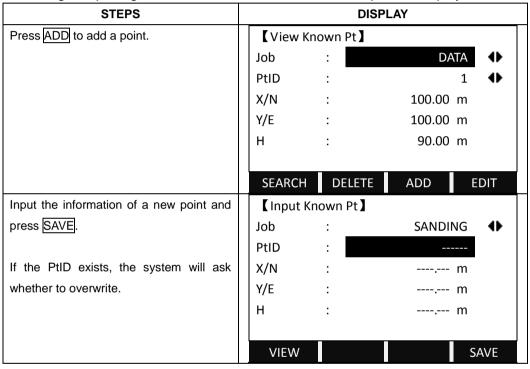
Input PtID or wildcard "*" to search for known points in selected job.





6.2.2 Adding Known Point

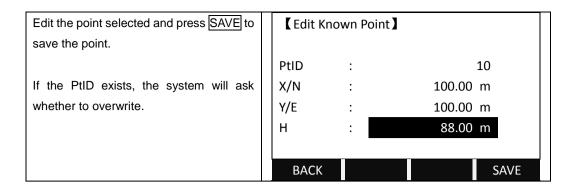
A dialog of inputting PtID and coordinate of a new known point is displayed.



6.2.3 Editing the Known Points

This function allows editing known points in internal memory.

STEPS	DISPLAY						
Choose the job and the point and press		【View K	(nov	vn Pt 🕽			
EDIT.		Job	:	:	SANDI	NG	•
		PtID	:			10	•
		X/N	:		100.00	m	
		Y/E	:		100.00	m	
		Н	:	;	90.00	m	
		SEARCH		DELETE	ADD	E	DIT



6.2.4 Deleting Known Points

Deletes the selected known points in internal memory

STEPS	DISPLAY				
Choose the point you want to delete and	【 View	【View Known Pt】			
press DELETE.	Job	:	DA	TΑ	•
	PtID	:		1	•
	X/N	:	100.00	m	
	Y/E	:	100.00	m	
	Н	:	90.00	m	
	SEARC	CH DELETE	ADD	EI	DIT
Press OK to confirm to delete.					
Or pres CANCEL to cancel to delete.					
		Delete d	ata? Deleted		
		data I	NoRevert!		
	CANC	EL		C	OK

6.3 MESUREMENT DATA

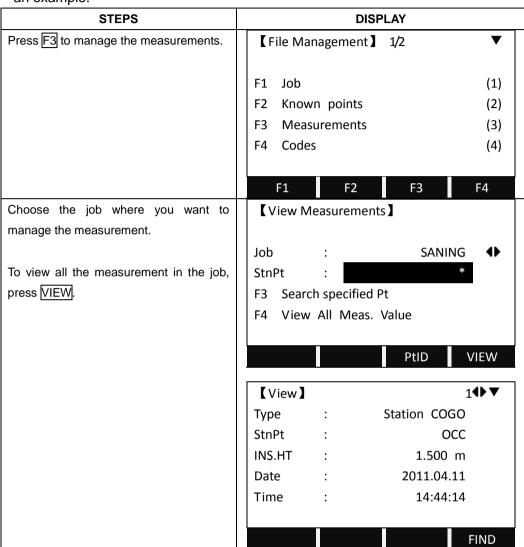
Measurement data available in internal memory can be searched and displayed. Part of them can be deleted.

6.3.1 Viewing Measurement Data

Viewing measurement data is based on the unit of measurement station in selected job. User may view one or all points ("*") on a measurement station in a certain job; or a certain PtID or all measurement data of all measurement stations ("*") in internal memory.

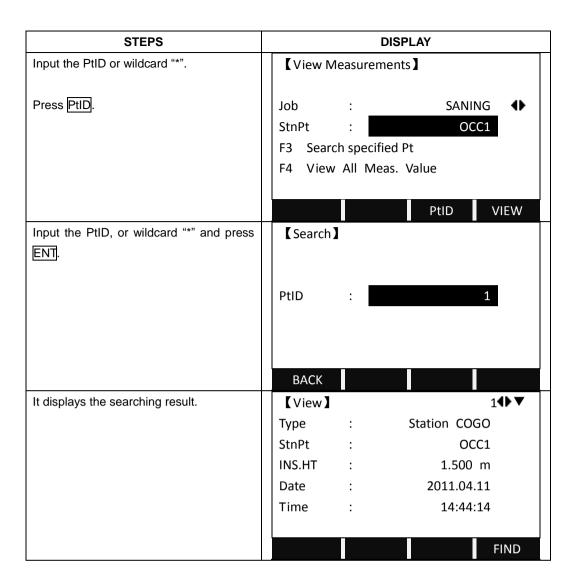
6.3.1.1 Viewing All Measurement Points in Job

Confirm the searching scope first: they may be all points of one measurement station in a certain job; Or all points of all measurement stations ("*") (i.e. all measurement data in this job). Here, take viewing all measurement data in job as an example.



6.3.1.2 Viewing Designated PtID in Job

Starts searching point. STS-750L/R Series Total Station provides point search function based on taking measurement station as searching condition. Determine the searching scope at first: it may be one PtID of one station in job; Or all measurement data named with this PtID ("*") in job. Therefore, in operation, user can input complete PtIDs or the PtIDs with wildcard "*".



6.3.2 Deleting Measurement Data

Those invalid or repeated measurement data can be deleted.

*Only data of measurement point can be deleted. For those data of measurement station, orientation, target points of roads and tie distance, etc., cannot be deleted.

Choose the measurement you want to	【View】		3 ♦ ▶▼
delete and press DELETE.	Туре	:	ORT.MeasCOGO
	PtID	:	BS1
	HZ	:	0°00′00″
	V	:	96°50′00″
	Date	:	2011.03.23
	Time	:	12:02:50
	DELETE		FIND

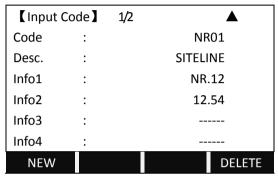
6.4 CODING

Here, it can launch those coding functions of newly-establishment, searching, and deleting in code database.

6.4.1 Manual Code Input

The code in code database can be input manually, or created by the communication software provided by Sanding Company, and transmitted to the instrument.

Each code has one item of explanation and a maximum of 8 attributes that has no more than 16 characters.



GSI- CODING

Code: Code name.

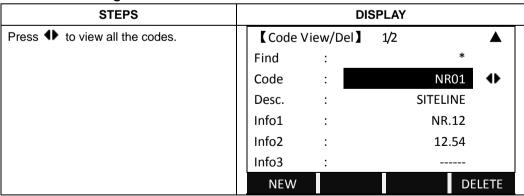
Desc: Appended description.

Info1: Editable information which includes more contents.

.

Info8: Other information lines.

6.4.2 Viewing Code

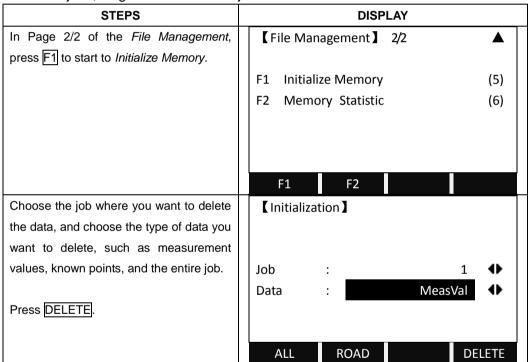


6.4.3 Deleting Code

STEPS	DISPLAY						
Choose the code you want to delete and		【Code V	iew/l	Del 🕽	1/2		A
press DELETE.		Find	:			*	
		Code	:			NR01	•
		Desc.	:			SITELINE	
		Info1	:			NR.12	
		Info2	:			12.54	
		Info3	:				
		NEW				D	ELETE

6.5 INTIALIZING INTERNAL MEMORY

Deletes jobs, single data areas of a job or all data.



After deleting, the data cannot be recovered, therefore, before operation, be sure that the useful data have been downloaded or stored.

6.6 MEMORY STATISTIC

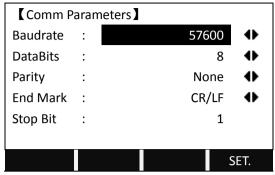
Displays the information of memory, such as:

- •The amount of the stored known points.
- •The amount of the recorded data block (measurement points, codes, etc.).
- •The amount of jobs which can be used or still not determined.

STEPS	DISPLAY
Press F2 to enter to Memory Statistic.	【File Management 】 2/2
	F1 Initialize Memory (5)
	F2 Memory Statistic (6)
Choose the job you want to view the	F1 F2 Memory Information
memory statistic.	Job : 5 ◆
	Station : 63
	Known Pt : 201
	Meas Rec : 428
	Use Job : 2
	ОК

7. COMMUNICATION SETTING

To communicate data between computer and instrument, you must set communication parameters.



BAUD RATE:

The optional baud rates are as follows: 1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200 [BIT /SECOND].

DATA BITS:

- 7 Data will be transmitted by 7 bit. As setting Parity check, it is set as 7 bit automatically
- 8 Data will be transmitted by 8 bit. The parity is set as none automatically.

PARITY:

Even even check Odd odd check

None None verify (If set data bit is 8 data bit)

END MARK:

CR/LF Carriage return and line feed

CR Carriage return

STOP BIT: 1

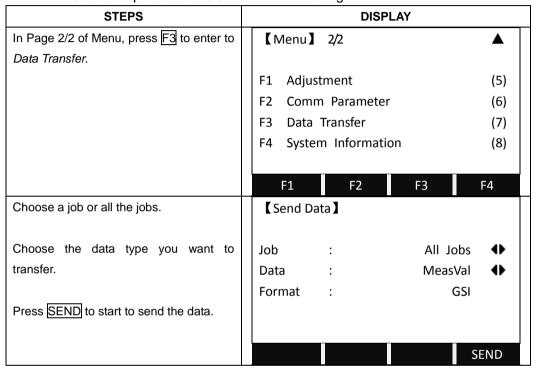
8. DATA TRANSFER

With this special function measured data can be transferred via the serial interface to receiver (e.g. a data collector). Using this type of transfer the success of the transfer is not checked.

Job: Selection of job from which data should be transferred.

Data: Select the data range to be transferred (measurements, fixed points)

Format: Select output format. GSI is the fixed setting.



9. SYSTEM INFORMATION

Displays helpful information and sets data / time.

【 System Information 】							
Battery	:	8	0%				
Date	:	2011.04	.11				
Time	:	14:14:	48				
Version	:	10.06	.29				
Туре	:	STS750R					
Number	:	SD13752					
DATE	TIME	FORMAT					

Battery

Remaining battery power (e.g. 80%).

-Date

Displays the current date.

·Time

Displays current time

·Version

The software of instrument may have different versions which depend on those software packages composing the instrument software.

·Type

STS-750R (for instance)

·Number

Serial number of leaving factory for total station instrument

· Data

Set system date and format.

Soft Keys

[DATE]: Set the date

- ·Format: Select modes of date displaying.
 - · yy.mm.dd
 - · dd.mm.yy
 - · mm.dd.yy
- -Date: Input and display the date according to the selected date format.

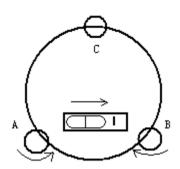
[TIME]: Set the time.

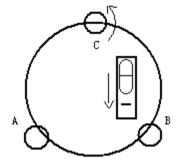
[FORMAT]: Format the system of the total station.

10. CHECK AND ADJUSTMENT

This instrument has undergone a strict process of checking and adjustment, which ensures that it meets quality requirement. However, after long periods of transport or under a changing environment, there may be some influences on the internal structure. Therefore, before the instrument is used for the first time, or before precise surveys, user should launch check and adjustment introduced in this chapter to ensure the precision of the job.

10.1 PLATE VIAL





Check

Please refer to Chapter 3.2 "Leveling by Using Plate Vial"

Adjust

- 1. Adjust leveling screws, make plate bubble centered;
- 2. Rotate the instrument 180°; watch the offset of plate level;
- 3. Tweak adjustment screws (on the right of the plate vial) with the correction pin to make plate bubble to move half of the offset back;
- 4. Rotate the instrument 180°, check adjustment result;
- 5. Repeat the steps above until the plate level is centered in all directions.

10.2 CIRCULAR VIAL

Check

No adjustment is required if the bubble of circular vial is in the center after checking and adjustment of the plate vial.

Adjust

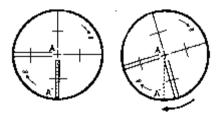
- 1. Adjust circular bubble after plate bubble is centered.
- 2. Loosen the screw (one or two) opposite to bubble deflective direction;
- 3. Tighten the screw on the direction accordant deflective until circular bubble is centered:
- 4. Adjust three adjustment screws for several times until circular bubble is centered;
- 5. The force power fixing three adjustment screws must be consistent when

10.3 INCLINATION OF RETICLE

Check

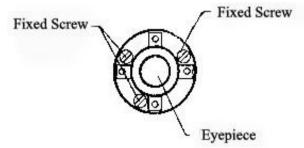
- 1. Sight object A through the telescope and lock the horizontal and vertical clamp screws.
- 2. Move object A to the edge of the field of view with the vertical tangent screw (point A').
- 3. Adjustment is not necessary if object A moves along the vertical line of the reticle and point A' still in the vertical line.

As illustrated, A'offsets from the center to the cross hair tilts, then need to adjust the reticle.



Adjust

- 1. If the object A does not move along with the vertical line, firstly remove the eyepiece cover to expose the three or four reticle adjusting screws.
- 2. Loosen all the reticle adjusting screws uniformly with an adjusting pin. Rotate the reticle around the sight line and align the vertical line of the reticle with pointA'.
- 3. Tighten the reticle adjusting screws uniformly. Repeat the inspection and adjustment to see if the adjustment is correct.
- 4. Replace the eyepiece cover.



10.4 PERPENDICULARITY BETWEEN SIGHT AXIS AND HORIZONTAL AXIS (2C)

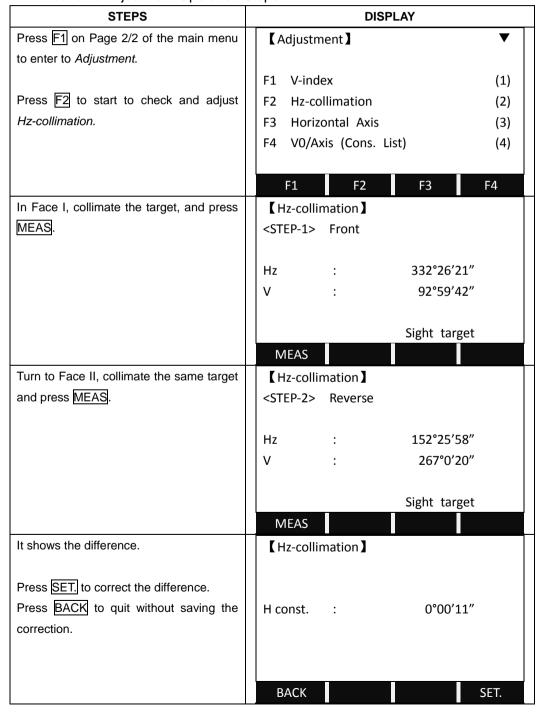
Check

1. Set object A at about 100 meters away the same height as the instrument, and make the vertical angle with $\pm 3^{\circ}$. Then level and center the instrument and turn on the power.

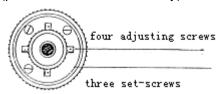
- 2. Sight object A in Face I and read the horizontal angle value. (e.g.: Horizontal angle L=10°13′10″).
- 3. Loosen the vertical and horizontal clamp screws and rotate the telescope. Sight object A in Face II and read the horizontal angle value. (e.g.: Horizontal angle R= 190°13′40″).
- 4. 2C=L-R±180°=-30"≥±20", adjustment is necessary.

Adjust

A. Electronic Adjustment Operation Steps:



B. Optics Adjustment (professional technician only)



- 1. Use the tangent screw to adjust the horizontal angle to the right reading which has been eliminated C, R+C=190°13′40″-15″=190°13′25″
- 2. Take off the cover of the reticle between the eyepiece and focusing screw. Adjust the left and right adjusting screws by loosening one and tightening the other. Move the reticle to sight object A exactly.
- 3. Repeat inspection and adjustment until | 2C | <20".
- 4. Replace the cover of the reticle.

Note: After adjustment, need to check the photoelectricity coaxiality.

10.5 VERTICAL INDEX DIFFERENCE COMPENSATION

Check

- 1. Mount and level the instrument and make the telescope parallel with the line connecting the center of the instrument to any one of the screws. Lock the horizontal clamp screw.
- 2. After turning on the power, zero the vertical index. Lock the vertical clamp screw and the instrument should display the vertical angle value.
- 3. Rotate the vertical clamp screw slowly in either direction about 10mm in circumference, and the error message "b" will appear. The vertical axis inclination has exceeded 3 ´ at this time and exceeds the designated compensation range.
- 4. Rotate the above screw to its original position, and the instrument display screen will show the vertical angle again, meaning that the vertical index difference compensation function is working.

Adjust

If the compensation function is not working, send the instrument back to the factory for repair.

10.6 VERTICAL INDEX DIFFERENCE (I ANGLE) & SETTING VERTICAL INDEX 0

Before inspecting this session, check and adjust the Session 10.3 and 10.5.

Check

- 1. Power on after leveling the instrument. Collimate object A in Face I and read the Vertical angle value L.
- 2. Rotate the telescope. Sight object B in Face $\,\mathrm{II}\,$ and read the Vertical angle value R.
- 3. If the vertical angle is 0°in zenith, i=(L+R-360°)/2

If the vertical angle is 0° in horizon. $i=(L+R-180^{\circ})/2$ or $(L+R-540^{\circ})/2$.

4. If $|i| \ge 10''$, you should set the Vertical Angle 0 Datum again.

Adiust

STEPS	DISPLAY				
Press F1 to start to adjust the V-index.	【 Adjustment 】	▼			
	F1 V-index	(1)			
	F2 Hz-collimation	(2)			
	F3 Horizontal Axis	(3)			
	F4 V0/Axis (Cons. List)	(4)			
	F1 F2 F3	F4			
In Face I, collimate the target, and press	[V-index]				
MEAS.	<step-1> Front</step-1>				
	Hz : 335°28'41"				
	V : 107°16′20″				
	107 10 20				
	Sight target				
	MEAS				
Turn to Face II, collimate the same target	【V-index】				
and press MEAS.	<step-2> Reverse</step-2>				
	Hz : 155°27′01″				
	V : 252°43′47″				
	Sight target				
	MEAS				
It shows the difference.	【 V-index 】				
B 653					
Press SET. to correct the difference.	V const. : 3°58′11″				
Press BACK to quit without saving the	VADJ_T : 0°00'33"				
correction.					
	BACK	SET.			
	DACK	JL I.			

Note:

1. Repeat the checking steps to measure the Index Difference (i angle). If the Index difference cannot meet the requirement, user should check whether the three steps of the adjustment and the collimation are right. Then set again according to the requirement.

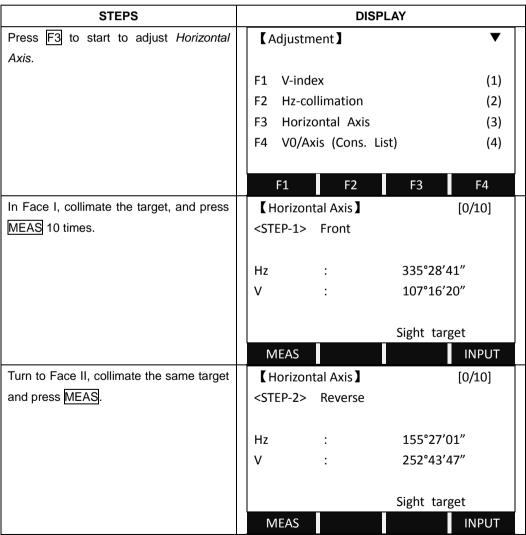
2. If Index Difference still not meets the requirement after the repeated operation, the instrument should be returned to factory for inspection and repair.

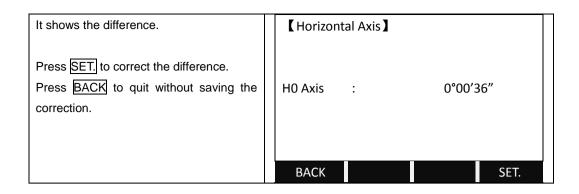
10.7 TRANSVERSE AXIS ERROR COMPENSATION ADJUSTMENT

As the transverse axis error only affects the angle of sight, it can be only confirmed through observing the target the height of which is obviously lower or higher than the instrument.

To avoid the influence of sight axis, user must have an associated adjustment before adjusting sight axis.

It is unnecessary to collimate the prism or the target plane to ascertain the transverse axis error. Therefore user is enabled to launch this adjustment at any time. Select a recognizable point which is rather far away from the instrument, and much higher or lower than the instrument. Make sure it can be precisely collimated twice.



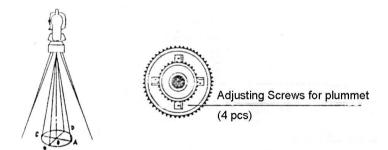


10.8 OPTICAL PLUMMET

Check

- 1. Set the instrument on the tripod and place a piece of white paper with two crisscross lines on it right below the instrument.
- 2. Adjust the focus of the optical plummet and move the paper so that the intersection point of the lines on the paper comes to the center of the field of view.
- 3. Adjust the leveling screws so that the center mark of the optical plummet coincides with the intersection point of the cross on the paper.
- 4. Rotate the instrument around the vertical axis, and observe whether the center mark position coincides with the intersection point of the cross at every 90°.
- 5. If the center mark always coincides with intersection point, no adjustment is necessary.

Otherwise, the following adjustment is required.



Adjust

- 1. Take off the protective cover between the optical plummet eyepiece and focusing knob.
- 2. Fix the paper. Rotate the instrument and mark the point of the center of optical plummet which falls on the paper at every 90°. As illustrated: Point A, B, C, and D.
- 3. Draw lines that attach AC and BD and mark the intersection point of the two lines as O.
- 4. Adjust the four adjusting screws of the optical plummet with an adjusting pin

until the center mark coincides with Point O.

- 5. Repeat the inspection and adjusting steps to make the instrument meets the requirements.
- 6. Replace the protective cover.

10.9 INSTRUMENT CONSTANT (K)

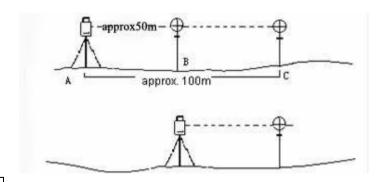
Instrument constant has been checked up and adjusted in the factory, K=0. It seldom changes and it is suggested to check one or two times every year. The inspection should be made on the base line, also can be made according to the following method.

Check

- 1. Mount and level the instrument on Point A at a plain field. Use the vertical hair to mark Point B and Point C with the distance of 50m on the same line, and set the reflector accurately.
- 2. After setting temperature and air pressure, measure the horizontal distance of AB and AC accurately.
- 3. Set the instrument on Point B and center it accurately, measure the Horizontal Distance of BC accurately.
- 4. Then the Instrument Constant can be obtained:

K=AC-(AB+BC)

K should be near to 0, If |K| > 5mm, the instrument should be strictly inspected in the standard baseline site, and adjusted according to the inspection value.

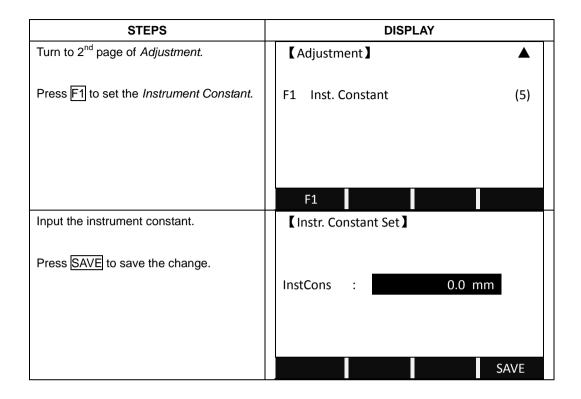


Adjust

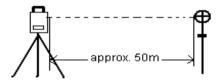
If a strict inspection proves that the Instrument Constant K has changed and is not close to 0. If the operator wants to adjust, should set Stadia Constant according to the Constant K

- •Set the orientation via the Vertical Hair to maintain Point A, B, C on the same line precisely. There must be a fixed and clear centering mark on the ground of Point B
- •Whether the prism center of Point B coincides with the Instrument Center is a significant step to inspect the accuracy. So on Point B the tripod or compatible

tribrach should be used. It will decrease the difference.



10.10 PARALLEL BETWEEN LINE OF SIGHT AND EMITTING PHOTOELECTRIC AXIS



Check

- 1. Set the reflector 50m away from the instrument.
- 2. Collimate the center of the reflector prism with reticle.
- 3. Switch on the instrument, and enter into Distance Measurement Mode. Press DIST (or All) to measure. Rotate the Horizontal Tangent Screw and Vertical Tangent Screw to launch electric collimation and make the light path of EDM unblocked. In the bright zone find the center of emitting photoelectric axis.
- 4. Check the center of reticle to coincide with the center of emitting photoelectric axis. If so, the instrument is proved eligible.

Adjust

If the center of reticle deviates from the center of emitting photoelectric axis, user should sent the instrument to professional repair department.

10.11 REFLECTORLESS EDM

The red laser beam used for measuring without reflector is arranged coaxially with the line of sight of the telescope, and emerges from the objective port. If the instrument is well adjusted, the red measuring beam will coincide with the visual line of sight. External influences such as shock or large temperature fluctuations can displace the red measuring beam relative to the line of sight.

• The direction of the beam should be inspected before precise measurement of distances, because an excessive deviation of the laser beam from the line of sight can result in imprecise distance measurements.

Warning

Looking straight at the laser beam should be always considered as hazardous.

Precautions:

Do not stare into the beam or direct it towards other people unnecessarily. These measures are also valid for the reflected beam.

Inspection:

A target plate is provided. Set it up between five and 20 meters away with the grey reflective side facing the instrument. Move the telescope to face II. Switch on the red laser beam by activating the laser-point function. Use the telescope crosshair to align the instrument with the centre of the target plate, and then inspect the position of the red laser dot on the target plate. Generally speaking the red spot cannot be seen through the telescope, so look at the target plate from just above the telescope or from just to the side of it.

If the spot illuminates the cross, the achievable adjustment precision has been reached; if it lies outside the limits of the cross, the direction of the beam needs to be adjusted.

If the spot on the more reflective side of the plate is too bright (dazzling), use the white side instead to carry out the inspection.

10.12 TRIBRACH LEVELING SCREW

If the leveling screw appears flexible, adjust the two adjusting screw in the leveling screw to tighten the screw appropriately.

10.13 RELATED PARTS FOR REFLECTOR

1. The Tribrach and Adapter for Reflector

The plate vial and optical plummet in the adapter and tribrach should be checked. Refer to Chapter 10.1 and 10.8. for more information.

2. Perpendicularity of the prism pole

As illustrated in Chapter 10.8, mark '+' on Point C, place the tine of the prism pole on the Point C and do not move during the inspection. Place the two feet tine of Bipod on the cross lines of Point E and F. Adjust the two legs "e' and "f" to make

the bubble on the prism pole centered.

Set and level the instrument on Point A near the cross. Sight the tine of Point C with the center of reticle, and fix the Horizontal Clamp Screw. Rotate the telescope upward to make D near the horizontal hair. Flex the prism pole Leg "e" to make the D in the center of reticle. Then both Point C and D are on the central line of reticle.

Set the instrument on Point B to another cross lines. With the same way to flex the Leg "f" to make Point C and D on the central line of reticle.

Through the adjustment of the instrument on Point A and B, prism pole has been perpendicular. If the bubble offsets from the center, adjust the three screws under circular vial to make the bubble centered.

Check and adjust again until the bubble is in the center of the vial from both directions of the prism pole.

11. SPECIFICATION

MDOEL		STS-750R	STS-750L		
DISTANCE	MEASUREMENT				
Туре		Visible Infrared Laser	Infrared Laser		
Carrier Wav	re	0.650-0.690µm	N/A		
Measure Sy	rstem	Basic Freque	ency 60MHZ		
EDM Type		Coa	axial		
Minimum Di	isplay	1n	nm		
Laser Dot S	iize	With Prism: 7 X 14mm/20m;	W/o Prism: 10 X 20mm/50m		
Meteorologi	cal Correction	Manual Input, A	Auto Correction		
Atmospheric	c Refraction & Earth	Manual Innut	Nuta Carraction		
Curvature C	Correction	Manuai Input, A	Auto Correction		
Prism Cons	tant Correction	Manual Input, A	Auto Correction		
Distance Ur	nit	Meter/US-ft/	Int-ft/Ft-in1/8		
Number Dis	play	Max: 99999999.	999m; Min: 1mm		
Average Me	easuring Times	2-5 times optio	nal for average		
Accuracy	w/ Prism	\pm (2mm+2ppm • D)	± (2mm+2ppm ⋅ D)		
Accuracy	w/o Prism	\pm (5mm+2ppm • D)	N//A		
Measuring 7	Гime	0.8s - 1.8s			
	w/ Prism	5.0 km	5.0 km		
Range	w/o Prism	350 m	N/A		
	w/ Reflecting Sheet	800 m	N/A		
ANGLE ME	ASUREMENT				
Angle Meas	suring Method	Absolute	Encoding		
Raster Disk	Diameter	79	mm		
Minimum Re	eading	1"/5"/10"	Optional		
Accuracy		2",	/5"		
Detective M	lethod	Horizontal: Dua	al, Vertical: Dual		
TELESCOP	PE				
Imaging		Er	ect		
Telescope L	ength	154	mm		
Effective Ap	erture	Telescope: 45 m	Telescope: 45 mm; EDM: 50 mm		
Magnificatio	on	30 X			
Field of Viev	N	1°30'			
Minimum Focus 1.0 m) m		
Resolving P	Resolving Power 3"				
AUTOMATIO	C VERTICAL COMPENSATOR	₹			
System		Dual-Axis Liquid-Electric	Single-Axis Liquid-Electric		
Compensati	Compensating Range ±3"				

Resolving Power	3"				
VIAL					
Circular Vial Accuracy	30"/2mm				
Plate Vial Accuracy	8'/2mm				
OPTICAL PLUMMET (LASER PLUMMET FOR OPTION)					
Imaging	Erect				
Magnification	3X				
Focusing Range	0.5 m - ∝				
Field of View	5°				
DISPLAY & KEYBOARD					
Туре	2 Faces; Alphanumeric Keys				
ON-BOARD BATTERY					
Power Source	Rechargeable Ni-H Battery				
Voltage	6V DC				
Working Time	8 hours				
DIMENSION & WEIGHT					
Dimension	200 X 190 X 350 mm				
Weight	6.0 kg				

12. ACCESSORIES

ITEM	NO.
Carrying Case	1 pc
Main Body	1 pc
Backup on-board Battery	1 pc
Charger	1 pc
Plumb Bob	1 pc
Correction Pin	2 pcs
Fur Brush	1pc
Screwdriver	1pc
Hexagon Wrench	2 pcs
Cloth	1pc
Dryer	1pc
Operation Manual	1pc
Certificate	1pc

[APPENDIX-A] CALCULATING ROAD ALIGNMENT

The road alignment stake-out program can stake out the alignment elements including straight, arc and transition curve.

NOTE:

- 1) Road alignment data can be uploaded from computer or can be entered manually.
- 2) Road alignment data is managed by chainage.

1. ROAD ALIGNMENT ELEMENTS

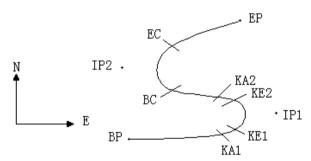
There are two ways to enter the alignment elements:

- 1) Download from PC.
- 2) Manually entered on the STS-750L/R series.

How to enter the alignment data is explained below:

Alignment Element	Parameter
Straight	Bearing, Distance
Transition Curve	Radius, Length of Transition Curve
Arc	Radius, Length of Arc
PT	N, E, radius, A1, A2

NOTE: When downloading from computer or selecting PT option, you do not have to calculate the Parameter.



Pt	Northing	Easting	Radius	Transition Curve A1	Transition Curve A2
BP	1100.000	1050.000			
IP1	1300.000	1750.000	100.000	80.000	80.000
IP2	1759.000	1400.000	200.000	0.000	0.000
EP	2000.000	1800.000			

Example:

To enter the following data select DEF AL of ROADS in PROG menu:

Chainage	0
N	1100.000

E 1050.000

Press [ENT] and then press [F4] (PT), Enter the following data:

N 1300.000 E 1750.000 R 100.000 A1 80.000

A2 80.000

Enter the following data in the above way:

N 1750.000
E 1400.000
R 200.000
A1 0.000
A2 0.000

N 2000.000
E 1800.000
R 0.000
A1 0.000
A2 0.000

The format of the data above transmitted to computer is as follows:

START 0.000, 1050.000, 1100.000 CRLF

PT 1750.000, 1300.000, 100.000, 80.000, 80.000 CRLF

PT 1400.000, 1750.000, 200.000, 0.000, 0.000 CRLF

PT 1800.000, 1800.000, 2000.000 CRLF

2. CALCULATION ROAD ALIGNMENT ELEMENTS

1) Calculation of the length of transition curve

 $L_{1.2} = \frac{A_{1.2}^2}{R}$ $L_{1.2}$: Length of clothoid

 $A_{\scriptscriptstyle 1.2}$: Parameter of clothoid

R: Radius

 $L_1 = \frac{A_1^2}{R} = \frac{80^2}{100} = 64 \text{ m}$ $L_2 = \frac{A_2^2}{R} = \frac{80^2}{100} = 64 \text{ m}$

2) Calculation of Deflection Angle

 $\tau = \frac{L^2}{2A^2}$

$$\tau_1 = \frac{64^2}{2 \cdot 80^2} = 0.32 \text{ rad}$$
 \Rightarrow deg \Rightarrow $0.32 \frac{180}{\pi} = 18^{\circ}20'06''$
 $\therefore \quad \tau_1 = -\tau_2$

3) Calculation of transition coordinates

$$N = A \cdot \sqrt{2\tau} \left(1 - \frac{\tau^2}{10} + \frac{\tau^4}{216} - \frac{\tau^6}{9360} \dots \right)$$
$$E = A \cdot \sqrt{2\tau} \left(\frac{\tau}{3} - \frac{\tau^3}{42} + \frac{\tau^5}{1320} - \frac{\tau^7}{7560} \dots \right)$$

$$N = 80 \cdot \sqrt{2 \cdot 0.32} \left(1 - \frac{(0.32)^2}{10} + \frac{(0.32)^4}{216} - \frac{(0.32)^6}{9360} \dots\right)$$

$$= 64(1 - \frac{0.01024}{10} + \frac{0.01048576}{216} - \frac{0.00107344}{9360} \right)^{8}$$

$$= 64(1 - 0.010240.000048-505000000)$$

$$= 64 * 0.98981$$

$$= 63.348$$

Similarly, the value of E is:

$$E = 80 \cdot \sqrt{2 \cdot 0.32} \left(\frac{0.32}{3} - \frac{(0.32)^3}{42} + \frac{(0.32)^5}{1320} - \frac{(0.32)^7}{7560} \dots \right)$$

= 64(0.10666667 - 0.00078019 + 0.0000025 - 0)
= 6.777

This example is symmetry spiral transition N1=N2, E1=E2

4) Calculation of shift value ΔR

$$\Delta R = E - R(1 - \cos \tau)$$

 $\Delta R = 6.777 - 100(1 - \cos 18^{\circ} 20'06'')$
= 1.700

Symmetry spiral transition $\Delta R_1 = \Delta R_2$

- 5) Calculation of Spiral Transition coordinate $N_m = N R \sin \tau = 63.348 100 \sin 18^{\circ} 20'06'' = 31.891$ Symmetry spiral transition $N_{m1} = N_{m2}$
- 6) Calculation of Tangent Distance

$$D_{1} = R \tan(\frac{LA}{2}) + \Delta R_{2} \cos ec(LA) - \Delta R_{1} \cot(LA) + N_{m1}$$

$$LA = + 111°55'47'', \qquad cosc = \frac{1}{\sin}, \qquad \cot = \frac{1}{\tan}$$

$$D_{1} = 100 * \tan(111°55'47''/2) + 1.7(1 / \sin 111°55'47'')$$

$$-1.7(1 / \tan 111^{\circ}55'47'') +31.891$$

=148.06015 + 1.8326 + 0.6844 +31.891
=182.468
 $D_1 = D_2$

7) Calculation of the coordinate KA1

$$N_{KAI} = N_{IPI} - D_1 \cdot \cos \alpha_1$$
$$E_{KAI} = E_{IPI} - D_1 \cdot \sin \alpha_1$$

Bearing from BP to IP1 $\Rightarrow \alpha_1 = 74^{\circ}03'16.6''$

$$N_{KAI} = 1300 - 182.468 * \cos 74^{\circ}03'16.6'' = 1249.872 \text{ m}$$

$$E_{KAI} = 1750 - 182.468 * \sin 74^{\circ}03'16.6'' = 1574.553 m$$

8) Calculation of Arc Length

$$L = R(LA - \tau_1 + \tau_2)$$
= R (111°55′47″-2 * 18°20′06″)
= 100(75°15′35″ $\frac{\pi}{180}$)
= 131.353 m

9) Calculation of the coordinate KA2

$$N_{KA2} = N_{IP1} - D_2 \cdot \cos \alpha_2$$

 $E_{KA2} = E_{IP1} - D_2 \cdot \sin \alpha_2$

Bearing from IP1 to IP2 $\Rightarrow \alpha_2 = 322^{\circ}07'30.1''$

$$N_{KA2}$$
 = 1300 -(-182.468) * cos 322°07′30.1″= 1444.032 m
 E_{KA2} = 1750 -(-182.468) * sin 322°07′30.1″= 1637.976 m

10) Calculation of coordinates BC $_{\circ}$ EC which is ARC (IP1,IP2,EP)

Arc length
$$CL = R \cdot IA$$

$$CL=200 * 95°52'11"* \frac{\pi}{180°} =334.648 \text{ m}$$

$$TL = R \cdot \tan(\frac{IA}{2}) = 200 * \tan(95^{\circ}52'11''/2) = 221.615 \text{ m}$$

Each coordinates are computed:

$$N_{BC} = N_{IP2} - TL \cdot \cos \alpha_2$$

$$E_{BC} = E_{IP2} - TL \cdot \sin \alpha_2$$

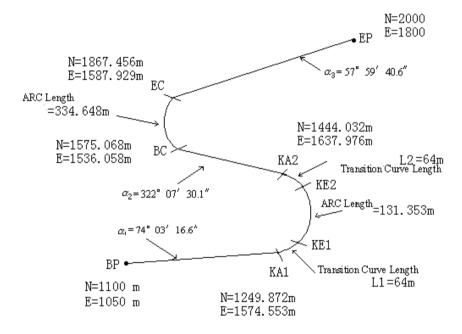
$$N_{EC} = N_{IP2} - TL \cdot \cos \alpha_3$$
$$E_{EC} = E_{IP2} - TL \cdot \sin \alpha_3$$

 α_2 (Bearing from IP1 to IP2) = 322°07′30.1″

 α_3 (Bearing from IP2 to EP) = 57°59′40.6″

$$N_{\rm\scriptscriptstyle BC}$$
 = 1750 - 221.615 * cos322°07′30.1″ =1575.068 m $E_{\rm\scriptscriptstyle BC}$ = 1400 - 221.615 * sin322°07′30.1″ =1536.058 m $N_{\rm\scriptscriptstyle EC}$ = 1750 -(-221.615) * cos57°59′40.6″=1867.456 m $E_{\rm\scriptscriptstyle EC}$ = 1400 -(-221.615) * sin57°59′40.6″=1587.929 m

The calculated results display as below:



The coordinates and the distance are calculated as below:

 Compute the length of straight line Straight line

$$\label{eq:BP-KA1} \text{BP-KA1} = \sqrt{(1249.872 - 1100.000)^2 + (1574.553 - 1050)^2} = 545.543 \quad \text{m}$$
 straight line

$$KA2 \cdot BC = \sqrt{(1575.068 - 1444.032)^2 + (1536.058 - 1637.976)^2} = 166.005 \text{ m}$$
 straight line

$$EC \cdot EP = \sqrt{(2000 - 1867.456)^2 + (1800 - 1587.929)^2} = 250.084$$
 m

Start point coordinate (BP)

N 1100.000 m E 1050.000 m

straight line (between BP and KA1)

Bearing 74°03′16.6″ Distance 545.543 m

Transition clothoid (between KA1 and KE1)

Radius -100 m ("-"sign is turn left curve toward the end point)

Length 64 m

ARC (between KE1 and KE2)

Radius -100 m ("-" sign is turn left curve toward the end point)

Length 131.354 m

Transition (Between KE2 and KA2)

Radius -100 m ("-" sign is turn left curve toward the end point)

Length 64 m

Straight line (between KA2 and BC)

Bearing 322°07′30.1″ Distance 166.004 m

Arc (between BC and EC)

Radius 200 (without sign is turn right curve toward the end point)

Length 334.648 m

Straight line (between EC and EP)

Bearing 57°59'40.6"

Distance 250.084 m



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